TEST REPORT



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PRODUCT: FT 1158 SUPPORT: EPDM FOAM

SUBSTRATE: TPO

CERT NO.: 221221 - 1459

TOYOTA TSK 6505G - 2B1 OEM Rev Date: Mar 96

Toyota Engineering Standard - Caulking, Sponge, Sealants

2B1 - Semi-close cell type syntheic rubber (Hard)

Acrylic Based



TAPE REQUIREMENTS:

SECTION: 4.11.1 Peel Adhesion (T-Peel Adhesion)

4.11.1, Initial, 5 mins As Received

Specification

Cohesive Failure

ASTM D1876

Results

Cohesive Split

Pass

SECTION: 4.11.2 Peel Adhesion 4.11.2, Peel Adhesion, Initial, 5 mins As Received	Specification 2.0 N / 15 mm	ASTM D3330-04 10	Results 11.6	Status Pass
4.11.2, Peel Adhesion, 24 hrs @ RT	2.0 N / 15 mm		12.2	Pass
4.11.2, Peel Adhesion, High Temp, 24 hrs @ 80°C	2.0 N / 15 mm		3.6	Pass
4.11.2, Peel Adhesion, Water Immersed, 10 days @ 40°C, 1 hr @ RT	2.0 N / 15 mm		14.5	Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

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12-14-2007

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Original Test Date:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.