



TEST REPORT

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PRODUCT: FT 1158
SUPPORT: EPDM FOAM
SUBSTRATE: TPO
CERT NO.: 221221 - 1442



TOYOTA TSK 6505G - 2A1
OEM Rev Date: Mar 96
Toyota Engineering Standard - Caulking, Sponge, Sealants
2A1 - Semi-close cell type synthetic rubber (Soft)
Acrylic Based

TAPE REQUIREMENTS:

SECTION: 4.11.1 Peel Adhesion (T-Peel Adhesion)

4.11.1, Initial, 5 mins As Received

Table with 4 columns: Specification (Cohesive Failure), ASTM D1876, Results (Cohesive Split), Status (Pass)

SECTION: 4.11.2 Peel Adhesion

4.11.2, Peel Adhesion, Initial, 5 mins As Received

Table with 4 columns: Specification (2.0 N / 15 mm), ASTM D3330, Results (11.6), Status (Pass)

4.11.2, Peel Adhesion, 24 hrs @ RT

Table with 4 columns: Specification (2.0 N / 15 mm), Results (12.2), Status (Pass)

4.11.2, Peel Adhesion, High Temp, 24 hrs @ 80°C

Table with 4 columns: Specification (2.0 N / 15 mm), Results (3.6), Status (Pass)

4.11.2, Peel Adhesion, Water Immersed, 10 days @ 40°C, 1 hr @ RT

Table with 4 columns: Specification (2.0 N / 15 mm), Results (14.5), Status (Pass)

CERTIFIED BY:

Signature of Dave Nichols Jr.
Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.