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**TEST REPORT**

PRODUCT: SA 1123  
 SUPPORT: EVA FOAM  
 SUBSTRATE: PP  
 CERT NO.: 241016 - 0804



**GMW 16443-TYPE-I**

OEM Rev Date: Aug 18

Adhesion Performance Requirements For Adhesive Backed Light Trim and Foam

Type I - An adhesive backed foam composite that is entrapped and/or mechanically retained for the life of the vehicle

**TAPE REQUIREMENTS:**

**3.5.1 Type I Exposure**

**SECTION 3.3.3 Edge Adhesion**

3.5.3, Initial, As Received - 24 hrs @ RT

| <u>Specification</u> | <u>Results</u>                | <u>Status</u> |
|----------------------|-------------------------------|---------------|
| Securely Bonded      | Stable, No Lifting or Removal | Pass          |

3.5.4, Heat Aged 168 hrs @ 80°C per ISO 188,

|                 |                               |      |
|-----------------|-------------------------------|------|
| Securely Bonded | Stable, No Lifting or Removal | Pass |
|-----------------|-------------------------------|------|

3.5.5, Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option

|                 |                               |      |
|-----------------|-------------------------------|------|
| Securely Bonded | Stable, No Lifting or Removal | Pass |
|-----------------|-------------------------------|------|

CERTIFIED BY:

David Nichols II, Automotive Lab Technician

ISSUE DATE:

1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.

Appendix A Table A1

PRODUCT: SA 1123  
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Table A1: GMW16443 Type I Applications Test Data Form

| Section | Test   | Requirements    | Sample | Visual Edge Adhesion          |
|---------|--|-----------------|--------|-------------------------------|
| 3.5.3   | Initial, As Received - 24 hrs @ RT                       | Per Section 3.3 | 1      | Stable, No Lifting or Removal |
|         |  |                 | 2      | Stable, No Lifting or Removal |
|         |  |                 | 3      | Stable, No Lifting or Removal |
| 3.5.4   | Heat Aged 168 hrs @ 80°C per ISO 188,                    |                 | 1      | Stable, No Lifting or Removal |
|         |  |                 | 2      | Stable, No Lifting or Removal |
|         |  |                 | 3      | Stable, No Lifting or Removal |
| 3.5.5   | Humidity 168 hrs @ 38°C / 100% RH per GMW 14729 Option B |                 | 1      | Stable, No Lifting or Removal |
|         |  |                 | 2      | Stable, No Lifting or Removal |
|         |  |                 | 3      | Stable, No Lifting or Removal |

| Section | Test                   | Standard                | Requirements                     | Sample | Result |
|---------|------------------------|-------------------------|----------------------------------|--------|--------|
| 3.6     | Tape Wet Out, GMW15851 | -                       | 85% Tape Wet Out                 | 1      |        |
|         |                        |                         |                                  | 2      |        |
|         |                        |                         |                                  | 3      |        |
|         | Release Liner Contact  | To Be Determined @ Tier | No Lift Prior To Vehicle Install | 1      | TBD    |
|         |                        |                         |                                  | 2      | TBD    |
|         |                        |                         |                                  | 3      | TBD    |
|         | Liner Removal          | ISO 8510-2              | Less Than or Equal To 65 N/m     | 1      |        |
|         |                        |                         |                                  | 2      |        |
|         |                        |                         |                                  | 3      |        |