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GENERAL REQUIREMENTS:

PRODUCT: FT 8392 12 PT BD

SUPPORT: PET FOAM

SUBSTRATE: **ABS**

221214 - 0846 CERT NO .:



OEM Rev Date: Oct 17

Pressure Sensitive Adhesives - Permanent Bond Double Coated Tape - With Polyester Carrier

Permanent Bond

SECTION: 3.1.3 Service Temperature Test Condition 3.1.3.3 Permanent Bond: 96 hrs @ -40°C	Specification No Adhesion Loss or Separation	Results Good, Stable, No Lifting	Status Pass
3.1.3.3 Permanent Bond: 96 hrs @ 93°C	No Adhesion Loss or Separation	Good, Stable, No Lifting	Pass
SECTION: 3.1.3 Service Temperature Test <u>Condition</u> 3.1.3.3 Permanent Bond: 96 hrs @ -40°C	Specification 2 lb	Results 6.05	Status Pass
3.1.3.3 Permanent Bond: 96 hrs @ 93°C	2 lb	9.74	Pass
SECTION: 3.1.4 Humidity Condition	<u>Specification</u>	<u>Results</u>	<u>Status</u>

3.1.4 50 hrs @ 38°C / 95% RH	No Adhesion Loss, Discoloration or Softening	Stable, No Lifting or Visible Change	Pass
SECTION: 3.1.5 Objectionable Odor			
Condition	<u>Specification</u>	<u>Results</u>	<u>Status</u>

3.1.5 1 hr @ 93°C	2 or Less Rating	1.3	Pass
3.1.5 1 hr @ 93°C, 1 hr @ RT	2 or Less Rating	1.0	Pass

SECTION: 3.1.7 Creep		
Condition	<u>Specification</u>	<u>Results</u>
2.4.7.0.5 has @ 0000 sandan 4.15 land	No Clin	No Clin

3.1.7 3.5 hrs @ 23°C under 1 lb load	No Slip	No Slip	Pass
GENERAL REQUIREMENTS: SECTION: 3.1.3 Service Temperature Test	AST	M D903 / D3330	
Condition	Specification	Results	<u>Status</u>
4.1.1.1 a) As Bonded	3.4 lb	5.08	Pass

4.1.1.1 a) As Bonded	3.4 lb	5.08	Pass
4.1.1.1 b) 72 hrs @ 93°C	2 lb	13.13	Pass
4.1.1.1 c) 24 hrs @ -40°C	2 lb	6.37	Pass
4.1.1.1 d) 48 hrs @ 38°C / 100% RH	2 lb	5.91	Pass
4.1.1.1 e) 800 hrs @ 93°C	2 lb	9.80	Pass

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SECTION: 4 1 1 2 Static Shear		

Condition	Specification	<u>Results</u>	<u>Status</u>
4.1.1.2 Ambient, 6 hrs @ 23°C under 2.5 kg Load	No Slip	No Slip	Pass

SECTION: 4.1.1.3 Suggested Adhesive Requirement	nts for Handling During Assembly	ASTM D882	
Condition	Specification	<u>Results</u>	<u>Status</u>
4.1.1.3 a) Tensile (Breaking Factor)	10 lbf	10.1	Pass

60 % 42.8 4.1.1.3 b) Elongation **Pass**

CERTIFIED BY:

ISSUE DATE: 1-1-25

5-9-2018

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes. Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

Jake Cowdrick, Automotive Application Specialist

ACCREDITED

TESTING LABORATORY

Status