TEST REPORT



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PRODUCT: FT B

2 MIL PET SUPPORT:

SUBSTRATE: PAINTED METAL 230109 - 1047 CERT NO .:

GM 9985281

OEM Rev Date: Aug 03

Performance Requirements for Adhesive, Transfer Film

Table 1: Material Properties as Received Table 2: Material Properties 90 Day Aged

High Temperature

ACCREDITED TESTING LABORATORY

TAPE REQUIREMENTS:

Peel Adhesion

SECTION: **ASTM D3330 Specification** Results Status 1203.1 Table 1, Initial, 15 mins @ RT 535 N/m **Pass**

Table 2, 90 Day Aged @ 35°C, PET Support 1616.4 420 N/m **Pass**

SECTION: Holding Power ASTM D3654 Specification Results Status Table 1, High Temp, 1000g @ 23°C, PET Support > 3000 mins > 4.600 **Pass**

Table 2, 90 Day Aged @ 35°C, 1000g @ 23°C, PET Support > 3000 mins > 3,500 **Pass**

Passing high temperature requirements passes low temperature 25 minute holding power as well

SECTION: Liner Removal ASTM D3330 Specification Results **Status** Table 1, Initial, Room Temp < 45 N/m 22.2 **Pass** Table 2, 90 Day Aged @ 35°C < 45 N/m 20.4 **Pass**

CERTIFIED BY:

Dave Nichols Jr., Automotive Lab Technician

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3-15-2014

Page 1 of 1

Original Test Date:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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