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Table 2, 90 Day Aged @ 35°C, 1000g @ 23°C, PET Support

PRODUCT: FT 8302 SUPPORT: 2 MIL PET

SUBSTRATE: PAINTED METAL 230109 - 1049 CERT NO .:

GM 9985281

OEM Rev Date: Aug 03

ASTM D3330

Performance Requirements for Adhesive, Transfer Film

Specification

> 3000 mins

Table 1: Material Properties as Received Table 2: Material Properties 90 Day Aged

High Temperature



Status

Pass

Results

> 7,100

TAPE REQUIREMENTS:

Peel Adhesion

SECTION:

Table 1, Initial, 15 mins @ RT	535 N/m	1177.4	Pass
Table 2, 90 Day Aged @ 35°C, PET Support	420 N/m	1137.7	Pass

SECTION: Holding Power	ASTM D3654	Specification	<u>Results</u>	<u>Status</u>
Table 1, Low Temp, 1000g @ 23°C, PET Support		> 3000 mins	> 7,100	Pass

Passing high temperature requirements passes low temperature 25 minute holding power as well

SECTION: Liner Removal Table 1, Initial, Room Temp	ASTM D3330	Specification < 45 N/m	Results 36.2	Status Pass
Table 2, 90 Day Aged @ 35°C		< 45 N/m	40.9	Pass

CERTIFIED BY:

Dave Nichols Jr., Automotive Lab Technician

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Original Test Date:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.