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PRODUCT: FT 4305 SUPPORT: 2 MIL PET SUBSTRATE: PAINTED METAL CERT NO .: 230109 - 1049

GM 9985281

OEM Rev Date: Aug 03

**ASTM D3330** 

Performance Requirements for Adhesive, Transfer Film

**Specification** 

> 25 mins

Table 1: Material Properties as Received Table 2: Material Properties 90 Day Aged

Low Temperature



**Status** 

**Pass** 

**Results** 

98

## **TAPE REQUIREMENTS:**

**Peel Adhesion** 

SECTION:

Table 1, Initial, 15 mins @ RT	535 N/m	1640.9	Pass
Table 2, 90 Day Aged @ 35°C, PET Support	420 N/m	1481.0	Pass

SECTION: <b>Holding Power</b> Table 1, High Temp, 1000g @ 23°C, PET Support	ASTM D3654	Specification > 25 mins	Results 599	Status Pass

Passing high temperature requirements passes low temperature 25 minute holding power as well

SECTION: Liner Removal Table 1, Initial, Room Temp	ASTM D3330	Specification < 45 N/m	Results 36.8	Status Pass
Table 2, 90 Day Aged @ 35°C		< 45 N/m	19.3	Pass

**CERTIFIED BY:** 

Dave Nichols Jr., Automotive Lab Technician

Table 2, 90 Day Aged @ 35°C, 1000g @ 23°C, PET Support

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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