



250 Chester Street Painesville, Ohio 44077

866-GO-AVERY (866-462-8379) Phone:

888-358-4469 Fax:

email: psa.tape@averydennison.com URL:

tapes.averydennison.com

PRODUCT: **HPA 2925** SUPPORT: 2 MIL PET

SUBSTRATE:

CERT NO .: 230109 - 1048

GM 9985281

OEM Rev Date: Aug 03

ASTM D3330

Performance Requirements for Adhesive, Transfer Film

Specification

Table 1: Material Properties as Received Table 2: Material Properties 90 Day Aged

Low Temperature



Status

Results

TAPE REQUIREMENTS:

Peel Adhesion

SECTION:

Table 1, Initial, 15 mins @ RT	535 N/m	873.9	Pass
Table 2, 90 Day Aged @ 35°C, PET Support	420 N/m	830.1	Pass

SECTION: Holding Power	ASTM D3654	Specification	<u>Results</u>	<u>Status</u>
Table 1, High Temp, 1000g @ 23°C, PET Support		> 25 mins	5,000	Pass
Table 2, 90 Day Aged @ 35°C, 1000g @ 23°C, PE	T Support	> 25 mins	2,156	Pass

Passing high temperature requirements passes low temperature 25 minute holding power as well

SECTION: Liner Removal Table 1, Initial, Room Temp	ASTM D3330	Specification < 45 N/m	Results 18.7	<u>Status</u> Pass
Table 2, 90 Day Aged @ 35°C		< 45 N/m	29.8	Pass

CERTIFIED BY:

Dave Nichols Jr., Automotive Lab Technician

ISSUE DATE: 1-1-25

3-15-2014

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Original Test Date:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.