



TEST REPORT



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PRODUCT: HPA 1905
SUPPORT: 2 MIL PET
SUBSTRATE: PAINTED METAL
STD CERT NO.: 230109 - 1048

GM 9985281
OEM Rev Date: Aug 03
Performance Requirements for Adhesive, Transfer Film
Table 1: Material Properties as Received
Table 2: Material Properties 90 Day Aged
High Temperature

TAPE REQUIREMENTS:

Peel Adhesion

Table with 5 columns: SECTION, ASTM, Specification, Results, Status. Rows for Table 1 (Initial, 15 mins @ RT) and Table 2 (90 Day Aged @ 35°C, PET Support).

Table with 5 columns: SECTION, ASTM, Specification, Results, Status. Rows for Table 1 (High Temp, 1000g @ 23°C, PET Support) and Table 2 (90 Day Aged @ 35°C, 1000g @ 23°C, PET Support).

Passing high temperature requirements passes low temperature 25 minute holding power as well

Table with 5 columns: SECTION, ASTM, Specification, Results, Status. Rows for Table 1 (Initial, Room Temp) and Table 2 (90 Day Aged @ 35°C).

CERTIFIED BY: [Signature]
Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.