



TEST REPORT

PRODUCT: FT 1149X 12 PT BD
SUPPORT: FLOCK
SUBSTRATE: ABS
CERT NO.: 221213 - 1104



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FORD WSS-M15P4-I
OEM Rev Date: May 21
Assembly Performance, Hard Mold-in-Color Interior Components
Horizontal or Vertical Parts At or Above the Belt Line
Above the Belt

TAPE REQUIREMENTS:

SECTION: 3.6 Impact Resistance
23°C Room Temperature Impact @ 610 mm

Table with 4 columns: Specification, Results, Status. Row 1: No Cracking, Breaking or Separation; Stable, No Cracks, Breaks or Lifting; Pass

SECTION: 3.10 Fogging, Method A - Photometric
3 hrs @ 100°C, 21°C Cooling, 16 hrs @ RT

Table with 4 columns: Specification, Results, Status. Row 1: 70 Units; 96.6; Pass

SECTION: 3.11 Odor
Odor, Condition 1 - 24 hrs @ RT, Deionized Water

Table with 4 columns: Specification, Results, Status. Row 1: 3 Max Rating; Not Perceptible, 1; Pass

Odor, Condition 2 - 24 hrs @ 40°C, Deionized Water

Table with 4 columns: Specification, Results, Status. Row 1: 3 Max Rating; Not Perceptible, 1; Pass

Odor, Condition 3 - 2 hrs @ 65°C

Table with 4 columns: Specification, Results, Status. Row 1: 3 Max Rating; Perceptible, Not Disturbing, 2; Pass

SECTION: 3.12 Flammability
Initial, Component

Table with 4 columns: Specification, Results, Status. Row 1: < 100 mm / min; SE / NBR; Pass

SECTION: 3.14 Determination of 90 Degree Adhesion Strength
3.14.1 Initial Adhesive Strength

Table with 4 columns: Specification, Results, Status. Row 1: 0.48 N / mm; 0.54; Pass

3.14.2 Long Term Heat Exposure - 7 Days @ 100°C

Table with 4 columns: Specification, Results, Status. Row 1: 75% of Original Value; 0.82; Pass

3.14.3 Short Term Heat, Humidity and Cold Exposure

Table with 4 columns: Specification, Results, Status. Row 1: 75% of Original Value; 0.64; Pass

SECTION: 3.14 Determination of 90 Degree Adhesion Strength
3.14.1 Initial Adhesive Strength

Table with 4 columns: Specification, Results, Status. Row 1: No Lifting or Appearance Changes; Pass

3.14.2 Long Term Heat Exposure - 7 Days @ 100°C

Table with 4 columns: Specification, Results, Status. Row 1: No Lifting or Appearance Changes; Pass

3.14.3 Short Term Heat, Humidity and Cold Exposure

Table with 4 columns: Results, Status. Multiple rows for different test conditions, all showing 'No Lifting or Appearance Changes' and 'Pass'.

CERTIFIED BY:

Signature of Jake Cowdrick, Automotive Application Specialist

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.