

250 Chester Street

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## **TEST REPORT**

FT 0900X 12 PT BD PRODUCT:

SUPPORT: **FLOCK** SUBSTRATE: ABS

CERT NO.: 221213 - 1104

## FORD WSS-M15P4-I

OEM Rev Date: May 21

Assembly Performance, Hard Mold-in-Color Interior Components

Horizontal or Vertical Parts At or Above the Belt Line

Above the Belt



TAPE REQUIREMENTS	TAPE REQUIR	EMENTS:	
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CTION: 3.6 Impact Resistance C Room Temperature Impact @ 610 mm	Specification No Cracking, Breaking or Separation	Results  Stable, No Cracks, Breaks or Lifting				<u>Status</u> Pass	
SECTION: <b>3.10 Fogging, Method A - Photometric</b> 3 hrs @ 100°C, 21°C Cooling, 16 hrs @ RT	Specification 70 Units	SAE J1756	<b>Results</b> 96.6	<u>Status</u> Pass			
SECTION: 3.11 Odor Odor, Condition 1 - 24 hrs @ RT, Deionized Water	Specification 3 Max Rating	FLTM BO 131-03	Results Not Perceptible, 1	Status Pass			
Odor, Condition 2 - 24 hrs @ 40°C, Deionized Water	3 Max Rating		Not Perceptible, 1	Pass			
Odor, Condition 3 - 2 hrs @ 65°C	3 Max Rating	Perceptible, Not Disturbing, 2		Pass			
SECTION: 3.12 Flammability Initial, Component	Specification < 100 mm / min	ISO 3795	<u>Results</u> SE / NBR	Status Pass			
SECTION: <b>3.14 Determination of 90 Degree Adhesion Strength</b> 3.14.1 Initial Adhesive Strength	Specification 0.48 N/mm	FLTM BO 131-03	Results 0.54	Status Pass			
3.14.2 Long Term Heat Exposure - 7 Days @ 100°C	75% of Original Value		0.82	Pass			
3.14.3 Short Term Heat, Humidity and Cold Exposure	75% of Original Value		0.64	Pass			
SECTION: <b>3.14 Determination of 90 Degree Adhesion Strength</b> 3.14.1 Initial Adhesive Strength	Specification	FLTM BO 131-03 No L	Results  ifting or Appearnce Changes	Status Pass			
3.14.2 Long Term Heat Exposure - 7 Days @ 100°C		No L	ifting or Appearnce Changes	Pass			

**CERTIFIED BY:** 

3.14.3 Short Term Heat, Humidity and Cold Exposure

5 hrs @ -30°C

5 hrs @ 100°C

5 hrs @ -30°C

5 hrs @ 100°C

30 mins @ 23°C / 50% RH

30 mins @ 23°C / 50% RH

2 hrs @ 50°C / 95% RH

30 mins @ 23°C / 50% RH

30 mins @ 23°C / 50% RH

1-1-25 ISSUE DATE:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request. This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison® Performance Tapes. Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.

Avery Dennison Performance Tapes 250 Chester St. Painesville, Ohio 44077

Original Test Date: 3-25-2021 Page 1 of 1

No Lifting or Appearnce Changes

**Pass** 

**Pass** 

**Pass** 

**Pass** 

**Pass** 

**Pass** 

**Pass** 

**Pass** 

**Pass**