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**TEST REPORT**

PRODUCT: **FM 2454**  
 SUPPORT: **ABS**  
 SUBSTRATE: **GLASS**  
 CERT NO.: **221213 - 0809**



**FORD WSB-M11P41-B1**  
 OEM Rev Date: Feb 91  
 Adhesive Requirements, Exterior Rear View Mirror Applications  
 5.1.1 Glass

**TAPE REQUIREMENTS:**

SECTION: <b>3.4 Shear Adhesion</b>	SAE J1523	<u>Specification</u>	<u>Results</u>	<u>Status</u>
3.4.1 , Shear Adhesion, 30 mins @ RT		<b>690 kPa</b>	730.8	<b>Pass</b>
3.4.2, Shear Adhesion, 30 mins @ - 30°C		<b>830 kPa</b>	979.9	<b>Pass</b>
3.4.3, Shear Adhesion, 336 hrs @ 90°C		<b>690 kPa</b>	576.7	<b>Pass</b>
3.4.4, Shear Adhesion, 30 mins @ 120°C		<b>690 kPa</b>	540.7	<b>Pass</b>
3.4.5, Shear Adhesion, 120 hrs Dei-Water Immersed @ 60°C		<b>410 kPa</b>	614.2	<b>Pass</b>
3.4.6, Shear Adhesion, Cycles (5x) 4 hrs @ 90°C 4 hrs @ 38°C / 95% RH 16 hrs @ -30°C 4 hrs @ 38°C / 95% RH 4 hrs @ 90°C 16 hrs @ -30° C		<b>690 kPa</b>	665.8	<b>Pass</b>
3.4.7, Shear Adhesion, 260 kJ/m2 Xenon Arc Exposure	SAE J1960	<b>Not Tested</b>	Not Tested	<b>Not Testec</b>

CERTIFIED BY:   
 Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.