



TEST REPORT



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PRODUCT: FT 702P
SUPPORT: EPDM FOAM
SUBSTRATE: GLASS
CERT NO.: 221209 - 1442

FORD ESF M11P5 - A
OEM Rev Date: Jun 07
Adhesion Requirements, Interior Applique
A - Initial

TEST PARAMETERS:

3 Requirements

3.1 For Initial Approval

SECTION: 3.1 Bond and Stripping Strength

Table with 5 columns: Description, Specification, ASTM D903, Results, Status. Row 1: 3.1, Bond and Stripping Strength, Initial, Room Temp, Initial Separation, 8.9 N / Inch, 9.19, Pass. Row 2: 3.1, Bond and Stripping Strength, Initial, Room Temp, Continuous, 4.5 N / Inch, 7.01, Pass.

SECTION: 3.1 Bond and Stripping Strength

Table with 5 columns: Description, Specification, ASTM D903, Results, Status. Row 1: 3.1, Bond and Stripping Strength, 72 hrs @ Room Temp, Initial Separation, 8.9 N / Inch, 15.66, Pass. Row 2: 3.1, Bond and Stripping Strength, 72 hrs @ Room Temp, Continuous, 4.5 N / Inch, 10.82, Pass.

SECTION: 3.1 Bond and Stripping Strength

Table with 5 columns: Description, Specification, ASTM D903, Results, Status. Row 1: 3.2, Bond and Stripping Strength, Cycle Test, Initial Separation, 11.2 N / Inch, 19.99, Pass. Row 2: 3.2, Bond and Stripping Strength, Cycle Test, Continuous, 4.5 N / Inch, 13.20, Pass. Sub-rows for conditions: 24 hrs @ 82° C, 3 hrs @ RT, 24 hrs @ -29° C, 3 hrs @ RT, 4 hrs @ 38° C / 95% RH, 4 hrs @ 23° C / 95% RH, 24 hrs @ 60°C Salt Spray*.

SECTION: 3.1 Bond and Stripping Strength

Table with 5 columns: Description, Specification, Results, Status. Row 1: 3.1, Bond and Stripping Strength, 72 hrs @ Room Temp, No Adhesion Loss or Lifting, No Lifting or Loss of Adhesion, Pass.

SECTION: 3.1 Bond and Stripping Strength

Table with 5 columns: Description, Specification, Results, Status. Row 1: 3.1, Bond and Stripping Strength, Cycle Test, No Adhesion Loss or Lifting, No Lifting or Loss of Adhesion, Pass.

SECTION: 3.3 Quality

Table with 5 columns: Description, Specification, Results, Status. Row 1: 3.3, Quality, Adhesive Quality, No Adhesive Cracking, Softening or Discoloration, No Degradation or Discoloring, Pass.

CERTIFIED BY:

Signature of Jake Cowdrick
Jake Cowdrick, Automotive Application Specialist

ISSUE DATE:

1-1-22

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.