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TEST REPORT

PRODUCT: FT A915-80
SUPPORT: FLOCK
SUBSTRATE: ABS
CERT NO.: 241118 - 0744

FORD ESB M6G17-A
OEM Rev Date: Jul 12
Adhesion Requirements, PSA Antisqueak Flock



NOT FOR NEW DESIGN - NO REPLACEMENT

TAPE REQUIREMENTS:

SECTION:	Specification	Reference	Results	Status
SECTION: 3.5 Fogging 3.5, Fogging, 3 hrs @ 100°C, 21°C Cooling, 16 hrs @ RT	80 Units	SAE J1756*	99.6	Pass
SECTION : 3.6.1 Flock Fiber <i>As Reported By Supplier</i>	100% Nylon 1.5 - 3.0 Denier Black Stock or Solution		100% Nylon 1.5 - 3.0 Denier Black Solution	Pass Pass Pass Pass
SECTION : 3.6.2 Flock Adhesive	The adhesive shall be non-staining and shall be compatible in color with the flock fiber. The adhesive shall not become soft, tacky or exhibit blistering or delamination after any of the tests outlined in this specification, and shall be equal in other properties to the approved sample on file in the Interior Materials Engineering Section.		This product meets spec criteria	Pass
SECTION : 3.6.3 Fabric	50% Synthetic Woven or non-woven		This product meets spec criteria This product meets spec criteria	Pass Pass
SECTION : 3.6.4 Pressure Sensitive Adhesive	Non-Staining, Heat Resistant and Suitable for a Variety of Substrates		This product meets spec criteria	Pass
SECTION : 3.7 Thickness	1.35 - 1.60 mm	SAE J882*	1.50	Reported
SECTION : 3.8 Loose Flock <i>As Reported By Supplier</i>	0.8 g/m2	FLTM BN 108-8*	0.02	Pass
SECTION : 3.9 Abrasion Resistance <i>As Reported By Supplier</i>	> 1500 Cycles > 100 Cycles >1500 Cycles	FLTM BN 108-2*	No evidence of wear through No evidence of wear through No evidence of wear through	Pass Pass Pass
SECTION : 3.10 Scuffing Resistance <i>As Reported By Supplier</i>	No excessive lifting of flock fibers from the adhesive, no evidence of raising or peeling of adhesive from the substrate	FLTM BN 108-4*	No excessive lifting of flock fibers from the adhesive, no evidence of raising or peeling of adhesive from the substrate	Pass
SECTION : 3.11 Peel Adhesion	4 N / cm 11.6 N / cm 14 N / cm	ASTM D1000	6.8 13.4 14.7	Pass Pass Pass
SECTION : 3.12 Shear Adhesion	232 kPa 89 kPa	ASTM D1000	503.3 516.3	Pass Pass
SECTION : 3.13 RH Resistance	No delamination, no visible loss of adhesion		No delamination, no visible loss of adhesion	Pass
SECTION : 3.14 Heat Resistance	No delamination, no visible loss of adhesion No delamination, no visible loss of adhesion		No delamination, no visible loss of adhesion No delamination, no visible loss of adhesion	Pass Pass
SECTION: 3.15 Odor	2 Max Rating	SAE J1351*	Not Tested	Not Tested
SECTION: 3.16 Flammability	100 mm / min	ISO 3795* / SAE J369*	< B 25	Pass

CERTIFIED BY:

David Nichols II, Automotive Lab Technician

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.