## **TEST REPORT**



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4 hrs @ 70° C 16 hrs @ -29° C PRODUCT: FT 0400 SUPPORT: PET SUBSTRATE: ABS

CERT NO.: 221209 - 0910

FORD ESB-M3G76-B2

OEM Rev Date: Sep 05 Tape, PET - Two Sided PSA



| TAPE | REQU | IREMEI | NTS: |
|------|------|--------|------|
|------|------|--------|------|

| SECTION 3.6.1 Peel Adhesion                   | ASTM D3330 | <u>Specification</u> | <u>Results</u> | <u>Status</u> |
|---|------------|----------------------|----------------|---------------|
| 3.6.1, Peel Adhesion, As Received, Initial RT |            | 219 N/m              | 698.2          | Pass          |
|   |            |                      |                |               |
| SECTION 3.6.2 Aged                            | ASTM D3330 | Specification        | Results        | <u>Status</u> |
| 3.6.2, Aged, Aged, 72 hrs @ RT                |            | 657 N/m              | 702.8          | Pass          |
|   |            |                      |                |               |
| SECTION 3.6.3 Aged, Cycles                    | ASTM D3330 | Specification        | Results        | <u>Status</u> |
| 3.6.3, Aged, Cycles, CycleTest (5x)           |            | 438 N/m              | 938.1          | Pass          |
| 4 hrs @ 70° C                                 |            |                      |                |               |
| 4 hrs @ 38° C / 95% RH                        |            |                      |                |               |
| 16 hrs @ -29° C                               |            |                      |                |               |
| 4 hrs @ 38° C / 95% RH                        |            |                      |                |               |
|   |            |                      |                |               |

| SECTION 3.7 Mig          | ration Stain                | FLTM BO 115-1* | <u>Specification</u> | <u>Results</u> | <u>Status</u> |
|--------------------------|-----------------------------|----------------|----------------------|----------------|---------------|
| 3.7, Migration Stain, 48 | Hour Fluorescence, White En | amel           | None                 | Not Applicable | NA            |
|                          |                             |                |                      |                |               |
|                          |                             |                |                      |                |               |
| SECTION 3.8 Line         | er Removal                  | ASTM D3330     | <u>Specification</u> | Results        | <u>Status</u> |
| 3.8, Liner Removal, Init | ial Release                 |                | 55 N/m               | 30.9           | Pass          |
|                          |                             |                |                      |                |               |

SECTION 3.9 Storage Stability Specification Results Status
3.9, Storage Stability, Liner Removal after 12 Months Below 32°C No Appreciable Difference Not Tested TBD

**CERTIFIED BY:** 

Jake Cowdrick, Automotive Application Specialist

ISSUE DATE: <u>1-1-25</u>

3-27-2002

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Original Test Date:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.