TEST REPORT

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PRODUCT: **FT B 12 PT BD**
SUPPORT: EPDM FOAM
SUBSTRATE: PP
CERT NO.: 221209 - 0914

FORD ESA-M11P19-A
OEM Rev Date: Jun 07
Adhesion Requirements

Polyurethane Foam to Polypropylene - Pressure Sensitive Film

TAPE REQUIREMENTS:

3 Standard Requirements for Production Materials

SECTION **3.1** **Peel Strength, Plastic Membrane to Panel** 3.1.1, As Received	**Specification** **0.44 N / mm**	ASTM D903-98	**Results** 0.9	**Status** **Pass**
SECTION **3.1** **Peel Strength, Plastic Membrane to Panel** 3.1.2, Aged, Heat Aged, 7 days @ 88ºC	**Specification** **0.44 N / mm**		**Results** 0.7	**Status** **Pass**
SECTION **3.1** **Peel Strength, Plastic Membrane to Panel** 3.1.2, Humidity, 7 days @ 37ºC / 95% RH	**Specification** **0.44 N / mm**		**Results** 1.3	**Status** **Pass**
SECTION **3.2** **Peel Strength, Foam to Plastic Membrane** 3.2.1, Foam to Plastic Membrane, As Received	**Specification** **No Delamination**		**Results** Foam Tearing	**Status** **Pass**
SECTION **3.3** **Bond Separation** 3.3, 200 gram load, 1 hr @ RT	**Specification** **No Separation of Bond**		**Results** No Slip	**Status** **Pass**
SECTION **3.4** **Quality**	**Specification** **Readily Removable**		**Results** Easily Removed	**Status** **Pass**

CERTIFIED BY: Jake Cowdrick, Automotive Application Specialist

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°Fand 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.
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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.
This laboratory is not accredited for the calibrations or tests marked *.