



TEST REPORT

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PRODUCT: FBA 8960
SUPPORT: PET FOAM
SUBSTRATE: ABS
STD CERT NO.: 221209 - 1039



FORD ESA-M11P19-A
OEM Rev Date: Jun 07
Adhesion Requirements
Polyurethane Foam to Polypropylene - Pressure Sensitive Film

TAPE REQUIREMENTS:

3 Standard Requirements for Production Materials

SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.1, As Received

ASTM D3330

Specification

0.44 N / mm

ASTM D3330

Results

1.33

Status

Pass

SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.2, Aged, Heat Aged, 7 days @ 88°C

ASTM D3330

Specification

0.44 N / mm

ASTM D3330

Results

1.91

Status

Pass

SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.2, Humidity, 7 days @ 37°C / 95% RH

ASTM D3330

Specification

0.44 N / mm

ASTM D3330

Results

0.79

Status

Pass

SECTION 3.2 Peel Strength, Foam to Plastic Membrane

3.2.1, Foam to Plastic Membrane, As Received

ASTM D903

Specification

No Delamination

ASTM D903

Results

Foam Tearing

Status

Pass

SECTION 3.3 Bond Separation

3.3, 200 gram load, 1 hr @ RT

Specification

No Separation of Bond

Results

3.2

Status

Pass

SECTION 3.4 Quality

3.4, Liner

Specification

Readily Removable

Results

Easily Removed

Status

Pass

CERTIFIED BY:

Signature of Jake Cowdrick
Jake Cowdrick, Automotive Application Specialist

ISSUE DATE:

1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.