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**TEST REPORT**

PRODUCT: FBD 8393  
 SUPPORT: PET FOAM  
 SUBSTRATE: TPO  
 CERT NO.: 221209 - 1035



**FORD ESA-M11P19-A**  
 OEM Rev Date: Dec 13  
 Adhesion Requirements  
 Polyurethane Foam to Polypropylene - Pressure Sensitive Film

**TAPE REQUIREMENTS:**

**3 Standard Requirements for Production Materials**

**SECTION 3.1 Peel Strength, Plastic Membrane to Panel**

3.1.1, As Received

Specification

0.44 N / mm

ASTM D903

Results

Status

**SECTION 3.1 Peel Strength, Plastic Membrane to Panel**

#REF!

Specification

0.44 N / mm

Results

Status

**SPEC: 3.1 Peel Strength, Plastic Membrane to Panel**

3.1.2, Humidity, 7 days @ 37°C / 95% RH

Specification

0.44 N / mm

Results

1.30

Status

Pass

**SECTION 3.2 Peel Strength, Foam to Plastic Membrane**

3.2.1, Foam to Plastic Membrane, As Received

Specification

No Delamination

Results

No Removal or Delamination

Status

Pass

**SECTION 3.3 Bond Separation**

3.3, 200 gram load, 1 hr @ RT

Specification

No Separation of Bond

Results

No Slip

Status

Pass

CERTIFIED BY:

  
 Jake Cowdrick, Automotive Application Specialist

ISSUE DATE:

1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.