



250 Chester Street
Painesville, Ohio 44077
Phone: **866-GO-AVERY (866-462-8379)**
Fax: **888-358-4469**
email: **psa.tape@averydennison.com**
URL: **tapes.averydennison.com**

TEST REPORT

PRODUCT: **FBD 8393**
SUPPORT: **EPDM FOAM**
SUBSTRATE: **ABS**
CERT NO.: **221209 - 1035**



FORD ESA-M11P19-A
OEM Rev Date: Dec 13
Adhesion Requirements
Polyurethane Foam to Polypropylene - Pressure Sensitive Film

TAPE REQUIREMENTS:

3 Standard Requirements for Production Materials

SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.1, As Received

Specification

0.44 N / mm

ASTM D903

Results

0.79

Status

Pass

SECTION 3.1 Peel Strength, Plastic Membrane to Panel

#REF!

Specification

0.44 N / mm

Results

1.26

Status

Pass

SPEC: 3.1 Peel Strength, Plastic Membrane to Panel

3.1.2, Humidity, 7 days @ 37°C / 95% RH

Specification

0.44 N / mm

Results

1.30

Status

Pass

SECTION 3.2 Peel Strength, Foam to Plastic Membrane

3.2.1, Foam to Plastic Membrane, As Received

Specification

No Delamination

Results

No Removal or Delamination

Status

Pass

SECTION 3.3 Bond Separation

3.3, 200 gram load, 1 hr @ RT

Specification

No Separation of Bond

Results

No Slip

Status

Pass

CERTIFIED BY:



Jake Cowdrick, Automotive Application Specialist

ISSUE DATE:

1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.