



## TEST REPORT

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PRODUCT: FT 8392  
SUPPORT: PET FOAM  
SUBSTRATE: PAINTED METAL  
CERT NO.: 221209 - 0917

FORD ESA-M11P19-A

OEM Rev Date: Jun 07

Adhesion Requirements

Polyurethane Foam to Polypropylene - Pressure Sensitive Film



### TAPE REQUIREMENTS:

#### 3 Standard Requirements for Production Materials

##### SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.1, As Received

##### Specification

0.44 N / mm

ASTM D903

##### Results

0.8

##### Status

Pass

##### SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.2, Aged, Heat Aged, 7 days @ 88°C

##### Specification

0.44 N / mm

ASTM D903

##### Results

1.3

##### Status

Pass

##### SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.2, Humidity, 7 days @ 37°C / 95% RH

##### Specification

0.44 N / mm

ASTM D903

##### Results

0.9

##### Status

Pass

##### SECTION 3.2 Peel Strength, Foam to Plastic Membrane

3.2.1, Foam to Plastic Membrane, As Received

##### Specification

No Delamination

ASTM D903

##### Results

Foam Tearing

##### Status

Pass

##### SECTION 3.3 Bond Separation

3.3, 200 gram load, 1 hr @ RT

##### Specification

No Separation of Bond

##### Results

No Slip

##### Status

Pass

##### SECTION 3.4 Quality

3.4 Quality

##### Specification

Readily Removable

##### Results

Easily Removed

##### Status

Pass

CERTIFIED BY:

  
Jake Cowdrick, Automotive Application Specialist

ISSUE DATE:

1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.