TEST REPORT



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PRODUCT: FT 8392
SUPPORT: PET FOAM
SUBSTRATE: ABS

CERT NO.: 221209 - 0917

FORD ESA-M11P19-A

OEM Rev Date: Jun 07 Adhesion Requirements

Polyurethane Foam to Polypropylene - Pressure Sensitive Film



TAPE REQUIREMENTS:

3	Standa	rd Re	quireme	ents	for P	roductio	n Mat	terials
SECTION	3.1	Peel	Strengt	h. P	astic	Membra	ne to	Panel

3.1.1, As Received

Specification	ASTM D
0.44 N/mm	

ASTM D903

Results 0.8

Status Pass

SECTION 3.1 Peel Strength, Plastic Membrane to Panel 3.1.2, Aged, Heat Aged, 7 days @ 88°C

Specification 0.44 N/mm ASTM D903

Results 1.4 Status Pass

SECTION 3.1 Peel Strength, Plastic Membrane to Panel

3.1.2, Humidity, 7 days @ 37°C / 95% RH

Specification 0.44 N/mm ASTM D903

Results 1.0 Status Pass

SECTION 3.2 Peel Strength, Foam to Plastic Membrane

3.2.1, Foam to Plastic Membrane, As Received

Specification

No Delamination

ASTM D903

Results
Foam Tearing

Status Pass

SECTION 3.3 Bond Separation

3.3, 200 gram load, 1 hr @ RT

Specification

No Separation of Bond

Results No Slip Status Pass

SECTION 3.4 Quality

3.4 Quality

Specification
Readily Removable

Results
Easily Removed

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Status Pass

CERTIFIED BY:

Jake Cowdrick, Automotive Application Specialist

ISSUE DATE: <u>1-1-25</u>

10-1-2003

Original Test Date

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.