



TEST REPORT

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PRODUCT: FT 8392 12 PT BD
SUPPORT: PEU FOAM
SUBSTRATE: PP
CERT NO.: 221209 - 0917



FORD ESA-M11P19-A
OEM Rev Date: Jun 07
Adhesion Requirements
Polyurethane Foam to Polypropylene - Pressure Sensitive Film

TAPE REQUIREMENTS:

3 Standard Requirements for Production Materials
SECTION 3.1 Peel Strength, Plastic Membrane to Panel
3.1.1, As Received

Specification 0.44 N / mm
ASTM D3330
Results 0.97
Status Pass

SECTION 3.1 Peel Strength, Plastic Membrane to Panel
3.1.2, Aged, Heat Aged, 7 days @ 88°C

Specification 0.44 N / mm
ASTM D3330
Results 1.20
Status Pass

SECTION 3.1 Peel Strength, Plastic Membrane to Panel
3.1.2, Humidity, 7 days @ 37°C / 95% RH

Specification 0.44 N / mm
ASTM D3330
Results 1.27
Status Pass

SECTION 3.2 Peel Strength, Foam to Plastic Membrane
3.2.1, Foam to Plastic Membrane, As Received

Specification No Delamination
ASTM D3330
Results Foam Tearing
Status Pass

SECTION 3.3 Bond Separation
3.3, 200 gram load, 1 hr @ RT

Specification No Separation of Bond
Results No Slip
Status Pass

SECTION 3.4 Quality
3.4 Quality

Specification Readily Removable
Results Easily Removed
Status Pass

CERTIFIED BY: [Signature]
Jake Cowdrick, Automotive Application Specialist

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.