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TEST REPORT

PRODUCT: FT 7512 SUPPORT: PEU FOAM

SUBSTRATE: ABS

CERT NO.: 221209 - 0915

FORD ESA-M11P19-A

OEM Rev Date: Dec 13 Adhesion Requirements

Polyurethane Foam to Polypropylene - Pressure Sensitive Film



TAPE REQUIREMENTS:

3 Stand	lard Requirements for Production Materials				
SECTION 3.1	Peel Strength, Plastic Membrane to Panel	Specification	ASTM D903	<u>Results</u>	<u>Status</u>
3.1.1, As Receive	ed	0.44 N/mm		1.26	Pass

SECTION 3.1	Peel Strength, Plastic Membrane to Panel	Specification	ASTM D903	<u>Results</u>	<u>Status</u>
3.1.2 Aged Hea	t Aged 7 days @ 88°C	0.44 N/mm		1.42	Page

SPEC:	3.1	Peel Strength, Plastic Membrane to Panel	Specification	ASTM D903	<u>Results</u>	<u>Status</u>
3.1.2. Hu	umidity.	7 days @ 37°C / 95% RH	0.44 N/mm		1.36	Pass

SECTION 3.2	Peel Strength, Foam to Plastic Membrane	<u>Specification</u>	ASTM D903	<u>Results</u>	<u>Status</u>
3.2.1, Foam to PI	astic Membrane, As Received	No Delamination		NA	NA

SECTION 3.3 Bond Separation	Specification ASTM D1000	<u>Results</u>	<u>Status</u>
3.3, 200 gram load, 1 hr @ RT	No Separation of Bond From an Actual	NT	Not Tested
	Production Part		

CERTIFIED BY:

ISSUE DATE: 1-1-25

 $Materials \ tested \ to \ OEM \ requirements @ 72°F + /- 2°F \ and \ 50\% \ RH + /- 5\%. \ Test \ uncertainty \ and \ minor \ exclusions \ are \ available \ online \ or \ upon \ request.$

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

Jake Cowdrick, Automotive Application Specialist