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Standard Requirements for Production Materials

TEST REPORT

PRODUCT: FT 7512 **PET FOAM** SUPPORT:

SUBSTRATE: ABS

CERT NO .: 221209 - 0915

FORD ESA-M11P19-A

OEM Rev Date: Dec 13 Adhesion Requirements

Polyurethane Foam to Polypropylene - Pressure Sensitive Film



TAPE REQUIREMENTS:

SECTION 3.1 3.1.1, As Receive	Peel Strength, Plastic Membrane to Panel ed	Specification 0.44 N/mm	ASTM D903	Results 0.81	Status Pass
SECTION 3.1 3.1.2, Aged, Heat	Peel Strength, Plastic Membrane to Panel t Aged, 7 days @ 88°C	Specification 0.44 N/mm	ASTM D903	Results 1.15	Status Pass

SPEC:	3.1	Peel Strength, Plastic Membrane to Panel	Specification	ASTM D903	<u>Results</u>	<u>Status</u>
3.1.2, Hu	umidity,	7 days @ 37°C / 95% RH	0.44 N / mm		1.10	Pass

SECTION 3.2	Peel Strength, Foam to Plastic Membrane	<u>Specification</u>	ASTM D903	<u>Results</u>	<u>Status</u>
3.2.1, Foam to Plant	astic Membrane, As Received	No Delamination		NA	NA

SECTION 3.3 Bond Separation	Specification ASTM D1000	<u>Results</u>	<u>Status</u>
3.3, 200 gram load, 1 hr @ RT	No Separation of Bond From an Actual	NT	Not Tested
	Production Part		

CERTIFIED BY:

Jake Cowdrick, Automotive Application Specialist

ISSUE DATE: 1-1-25

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Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.