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TEST REPORT

PRODUCT: **FT 8327**
SUPPORT: **VOLARA FOAM**
SUBSTRATE: **E-COATED METAL**
CERT NO.: **230103 - 1131**



FCA PF.90175
OEM Rev Date: Mar 15
Pressure Sensitive Adhesives
Includes Chrysler Standard PF-10770
Table 2 Flexible Composites

TAPE REQUIREMENTS:

SECTION:	Heat Resistance	Specification	Results	Status
2.2, Heat Resistance, Initial, 2 hrs @ RT		No Adhesion Loss or Lifting	Good, Stable, No Staining or Removal	Pass
2.2, Heat Resistance, 168 hrs @ 79°C		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
2.2, Heat Resistance, 8 hrs @ 93°C		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
2.2, Heat Resistance, 24 hrs Water Immersion		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
2.2, Heat Resistance, Cycles (5x) 72 hrs @ 70°C 24 hrs @ 38°C / 95% RH 24 hrs @ -29°C		No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
3.0, Adhesion, Initial, 2 hrs @ RT		0.9 N / cm	6.2	Pass
3.0, Adhesion, 168 hrs @ 79°C	250 Chester Street	3.3 N / cm	8.0	Pass
3.0, Adhesion, 8 hrs @ 93°C	250 Chester Street	3.3 N / cm	8.2	Pass
3.0, Adhesion, 24 hr Water Immersion		3.3 N / cm	7.4	Pass
3.0, Adhesion, Heat Resistance, Cycles (5x) Adhesion, Heat Resistance, Cycles (5x) 72 hrs @ 70°C 24 hrs @ 38°C / 95% RH		3.3 N / cm	8.1	Pass

CERTIFIED BY:
Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request
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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.