

| 250 Chester Street      |                             |  |  |  |
|-------------------------|-----------------------------|--|--|--|
| Painesville, Ohio 44077 |                             |  |  |  |
| Phone:                  | 866-GO-AVERY (866-462-8379) |  |  |  |
| Fax:                    | 888-358-4469                |  |  |  |
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| URL:                    | tapes.averydennison.com     |  |  |  |

## TAPE REQUIREMENTS:

SECTION: 3.0 **Heat Resistance** 2.2, Heat Resistance, Initial, 2 hrs @ RT

SECTION: 3.0 **Heat Resistance** 2.2, Heat Resistance, 168 hrs @ 79°C

SECTION: 3.0 **Heat Resistance** 2.2, Heat Resistance, 8 hrs @ 93°C"

SECTION: 3.0 **Heat Resistance** 2.2, Heat Resistance, 24 hrs Water Immersion

SECTION: 3.0 **Heat Resistance** 2.2, Heat Resistance, Cycles (5x) 72 hrs @ 70°C 24 hrs @ 38°C / 95% RH 24 hrs @ -29°C

| SEC            | TION: 3.0 | Peel Adhesion       |
|----------------|-----------|---------------------|
| 3.0, Adhesion, |           | Initial, 2 hrs @ RT |
|                |           |                     |

SE 3.0, Adhesion, Heat Resistance, Cycles (5x) Adhesion, Heat Resistance, Cycles (5x) 72 hrs @ 70°C 24 hrs @ 38°C / 95% RH

**TEST REPORT** 

**FBR 1950** 

**EPDM FOAM** 

PRODUCT: SUPPORT: SUBSTRATE: CERT NO .:

E-COATED METAL 230103 - 1116

FCA PF.90175

OEM Rev Date: Mar 15 Pressure Sensitive Adhesives Includes Chrysler Standard PF-10770 Table 2 Flexible Composites

Specification

**Specification** 

No Adhesion Loss or Lifting

**Specification** 

No Adhesion Loss or Lifting

**Specification** 

No Adhesion Loss or Lifting

Specification

No Adhesion Loss or Lifting

No Adhesion Loss or Lifting



| <u>Results</u>                   | <u>Status</u> |
|----------------------------------|---------------|
| Stable, No Lift or Adhesion Loss | Pass          |

Status

Pass

Status

Pass

Results Stable, No Lift or Adhesion Loss

**Results** Stable, No Lift or Adhesion Loss

Results <u>Status</u> Stable, No Lift or Adhesion Loss Pass

Results Status Stable, No Lift or Adhesion Loss Pass

| ECTION: <b>3.0</b> Peel Adhesion                    | Specification | <u>Results</u> | <u>Status</u> |
|---|---------------|----------------|---------------|
| .0, Adhesion, Initial, 2 hrs @ RT                   | 0.9 N / cm    | 6.9            | Pass          |
| ECTION: <b>3.0</b> Peel Adhesion 250 Chester Street | Specification | <u>Results</u> | <u>Status</u> |
| .0, Adhesion, 168 hrs @ 79°C                        | 3.3 N / cm    | 6.1            | Pass          |
| ECTION: <b>3.0</b> Peel Adhesion 250 Chester Street | Specification | Results        | <u>Status</u> |
| .0, Adhesion, 8 hrs @ 93°C                          | 3.3 N / cm    | 4.0            | Pass          |
| ECTION: <b>3.0</b> Peel Adhesion                    | Specification | Results        | <u>Status</u> |
| .0, Adhesion, 24 hr Water Immersion                 | 3.3 N / cm    | 5.1            | Pass          |
| ECTION: <b>3.0</b> Peel Adhesion                    | Specification | <u>Results</u> | <u>Status</u> |
| .0, Adhesion, Heat Resistance, Cycles (5x)          | 3.3 N / cm    | 5.3            | Pass          |

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes. Status opinion based upon measurements obtained by personnel with appropriate training and professional experience. This laboratory is not accredited for the calibrations or tests marked \*.

Avery Dennison Performance Tapes 250 Chester St. Painesville, Ohio 44077

Original Test Date:

ISSUE DATE:

1-1-25

7-12-2017