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TEST REPORT

PRODUCT: **HPA 1905**
 SUPPORT: **NITRILE VINYL FOAM**
 SUBSTRATE: **ABS**
 CERT NO.: **230103 - 1114**



FCA PF.90175
 OEM Rev Date: Mar 15
 Pressure Sensitive Adhesives
 Includes Chrysler Standard PF-10770
 Table 2 Flexible Composites

TAPE REQUIREMENTS:

| SECTION: | Heat Resistance | Specification | Results | Status |
|--|--------------------|-----------------------------|----------------------------------|--------|
| 2.2, Heat Resistance, Initial, 2 hrs @ RT | | No Adhesion Loss or Lifting | Stable, No Lift or Adhesion Loss | Pass |
| 2.2, Heat Resistance, 168 hrs @ 79°C | | No Adhesion Loss or Lifting | Stable, No Lift or Adhesion Loss | Pass |
| 2.2, Heat Resistance, 8 hrs @ 93°C | | No Adhesion Loss or Lifting | Stable, No Lift or Adhesion Loss | Pass |
| 2.2, Heat Resistance, 24 hrs Water Immersion | | No Adhesion Loss or Lifting | Stable, No Lift or Adhesion Loss | Pass |
| 2.2, Heat Resistance, Cycles (5x) 72 hrs @ 70°C 24 hrs @ 38°C / 95% RH 24 hrs @ -29°C | | No Adhesion Loss or Lifting | Stable, No Lift or Adhesion Loss | Pass |
| 3.0, Adhesion, Initial, 2 hrs @ RT | | 0.9 N / cm | 9.4 | Pass |
| 3.0, Adhesion, 168 hrs @ 79°C | 250 Chester Street | 3.3 N / cm | 10.9 | Pass |
| 3.0, Adhesion, 8 hrs @ 93°C | 250 Chester Street | 3.3 N / cm | 12.2 | Pass |
| 3.0, Adhesion, 24 hr Water Immersion | | 3.3 N / cm | 9.3 | Pass |
| 3.0, Adhesion, Heat Resistance, Cycles (5x) Adhesion, Heat Resistance, Cycles (5x) 72 hrs @ 70°C 24 hrs @ 38°C / 95% RH | | 3.3 N / cm | 10.7 | Pass |

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE:

1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request
 This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.
 Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.