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## **TEST REPORT**

PRODUCT: FT 1149X
SUPPORT: PET FOAM
SUBSTRATE: ABS

CERT NO.: 230103 - 1111

FCA PF.90175

OEM Rev Date: Mar 15
Pressure Sensitive Adhesives
Includes Chrysler Standard PF-10770

Table 2 Flexible Composites



	IENTS:

SECTION: **3.0 Heat Resistance** 2.2, Heat Resistance, Initial, 2 hrs @ RT

SECTION: **3.0** Heat Resistance 2.2, Heat Resistance, 168 hrs @ 79°C

SECTION: **3.0 Heat Resistance** 2.2, Heat Resistance, 8 hrs @ 93°C"

SECTION: **3.0 Heat Resistance**2.2, Heat Resistance, 24 hrs Water Immersion

SECTION: **3.0 Heat Resistance** 2.2, Heat Resistance, Cycles (5x) 72 hrs @ 70°C

24 hrs @ 38°C / 95% RH 24 hrs @ -29°C Specification

No Adhesion Loss or Lifting

Specification

No Adhesion Loss or Lifting

**Specification** 

No Adhesion Loss or Lifting

**Specification** 

No Adhesion Loss or Lifting

**Specification** 

Specification

0.9 N/cm

**Specification** 

3.3 N/cm

**Specification** 

3.3 N/cm

**Specification** 

3.3 N/cm

**Specification** 

3.3 N/cm

No Adhesion Loss or Lifting

Results

Stable, No Lift or Adhesion Loss

Status Pass

Status

**Pass** 

**Status** 

**Pass** 

**Status** 

**Pass** 

Status

**Pass** 

**Status** 

**Pass** 

**Status** 

**Pass** 

SECTION: **3.0** Peel Adhesion 3.0, Adhesion, Initial, 2 hrs @ RT

SECTION: **3.0** Peel Adhesion 3.0, Adhesion, 168 hrs @ 79°C

SECTION: **3.0** Peel Adhesion 3.0, Adhesion, 8 hrs @ 93°C

SECTION: **3.0** Peel Adhesion 3.0, Adhesion, 24 hr Water Immersion

SECTION: **3.0** Peel Adhesion 3.0, Adhesion, Heat Resistance, Cycles (5x)

Adhesion, Heat Resistance, Cycles (5x)

72 hrs @ 70°C

24 hrs @ 38°C / 95% RH

Results 7.6

Results

8.5

Results 9.9 Pass

Results

9.0 Status Pass

Results 8.4

Status Pass

**CERTIFIED BY:** 

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-25

Original Test Date:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.