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TEST REPORT

PRODUCT: SUPPORT: SUBSTRATE: CERT NO.:

FCA PF.90175

OEM Rev Date: Mar 15

Pressure Sensitive Adhesives Includes Chrysler Standard PF-10770

Table 2 Flexible Composites

FT 1126 NITRILE VINYL FOAM SS 230103 - 1101



TAPE REQUIREMENTS:SECTION:3.0Heat Resistance2.2, Heat Resistance, Initial, 2 hrs @ RT	Specification	<u>Results</u>	<u>Status</u>
	No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0 Heat Resistance	Specification	<u>Results</u>	<u>Status</u>
2.2, Heat Resistance, 168 hrs @ 79°C	No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0 Heat Resistance	Specification	<u>Results</u>	<u>Status</u>
2.2, Heat Resistance, 8 hrs @ 93°C"	No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0 Heat Resistance	Specification	<u>Results</u>	<u>Status</u>
2.2, Heat Resistance, 24 hrs Water Immersion	No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0 Heat Resistance 2.2, Heat Resistance, Cycles (5x) 72 hrs @ 70°C 24 hrs @ 38°C / 95% RH 24 hrs @ -29°C	Specification No Adhesion Loss or Lifting	<u>Results</u> Stable, No Lift or Adhesion Loss	<u>Status</u> Pass
SECTION: 3.0 Peel Adhesion	Specification	<u>Results</u>	<u>Status</u>
3.0, Adhesion, Initial, 2 hrs @ RT	0.9 N / cm	10.5	Pass
SECTION: 3.0 Peel Adhesion 250 Chester Street 3.0, Adhesion, 168 hrs @ 79°C	Specification	<u>Results</u>	<u>Status</u>
	3.3 N / cm	10.5	Pass
SECTION: 3.0 Peel Adhesion 250 Chester Street 3.0, Adhesion, 8 hrs @ 93°C	Specification	<u>Results</u>	<u>Status</u>
	3.3 N / cm	10.5	Pass
SECTION: 3.0 Peel Adhesion	Specification	<u>Results</u>	<u>Status</u>
3.0, Adhesion, 24 hr Water Immersion	3.3 N / cm	10.5	Pass
SECTION: 3.0 Peel Adhesion	Specification	<u>Results</u>	<u>Status</u>
3.0, Adhesion, Heat Resistance, Cycles (5x)	3.3 N / cm	10.5	Pass

3.0, Adhesion, Heat Resistance, Cycles (5x)
 Adhesion, Heat Resistance, Cycles (5x)
 72 hrs @ 70°C
 24 hrs @ 38°C / 95% RH

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE:

1-1-25

7-11-2017

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes. Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.

Avery Dennison Performance Tapes 250 Chester St. Painesville, Ohio 44077

Original Test Date: