

250 Chester Street Painesville, Ohio 44077

Phone: 866-GO-AVERY (866-462-8379)

Fax: 888-358-4469

psa.tape@averydennison.com email:

URL: tapes.averydennison.com

## **TEST REPORT**

PRODUCT: **FBD 8970** 

**CRUSHED EPDM** SUPPORT:

SUBSTRATE: PC ASA

CERT NO .: 230103 - 1230



OEM Rev Date: Feb 15

Adhesion - PSA, Cellular and Fibrous Materials

Table 2 Flexible Composites

\*\* FCA 2015 Revision Requirements Are for Steel, Plastic Requirements to be Determined

**TAPE REQUIREMENTS:** 

SECTION: 3.0 Heat Resistance LP-463TB-03-01\*

2.2, Heat Resistance, Initial, 2 hrs @ RT

SECTION: 3.0 Heat Resistance LP-463CB-10-01\*

2.2, Heat Resistance, 168 hrs @ 79°C

Heat Resistance LP-463CB-10-01\* SECTION: 3.0

2.2, Heat Resistance, 8 hrs @ 93°C"

SECTION: 3.0 **Heat Resistance** 

2.2, Heat Resistance, 24 hrs Water Immersion

SECTION: 3.0 Heat Resistance ASTM D1735

2.2, Heat Resistance, Cycles (5x)

24 hrs @ 79°C

24 hrs @ 38°C / 95% RH

24 hrs @ -29°C

**Specification** 

No Adhesion Loss or Lifting

**Specification** 

0.9 N/cm

Specification

3.3 N/cm

**Specification** 

3.3 N/cm

**Specification** 

3.3 N/cm

**Specification** 

3.3 N/cm

Results

Stable, No Lift or Adhesion Loss

**Results** 

Stable, No Lift or Adhesion Loss

Stable, No Lift or Adhesion Loss

Results

**Pass** 

SECTION: 3.0 **Peel Adhesion** 

3.0, Adhesion, Initial, 2 hrs @ RT

LP-463CB-10-01\* **Peel Adhesion** 

LP-463TB-03-01\*

LP-463CB-10-01\*

3.0, Adhesion, 168 hrs @ 79°C

SECTION: 3.0

SECTION: 3.0 **Peel Adhesion** 

3.0, Adhesion, 8 hrs @ 93°C

SECTION: 3.0 **Peel Adhesion** 3.0, Adhesion, 24 hr Water Immersion

SECTION: 3.0 **Peel Adhesion ASTM D1735** 

3.0, Adhesion, Heat Resistance, Cycles (5x)

24 hrs @ 79°C

24 hrs @ 38°C / 95% RH

24 hrs @ -29°C

Results

Stable, No Lift or Adhesion Loss

ACCREDITED

TESTING LABORATORY

**Pass** 

**Results** 

Status **Pass** 

**Status** 

Status

**Pass** 

**Status** 

**Pass** 

**Status** 

Stable, No Lift or Adhesion Loss

Results Status **Pass** 

Results

**Status** 14.9 **Pass** 

**Results** 

6.8

**Status** 8.6 **Pass** 

**Results** 

Status 6.2 **Pass** 

**Status** 

**Results** 14.4

**Pass** 

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE:

1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes. Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.