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TEST REPORT

PRODUCT: FBA 8960

SUPPORT: CRUSHED EPDM

SUBSTRATE: PC ASA

CERT NO.: 230103 - 1225



OEM Rev Date: Feb 15

Adhesion - PSA, Cellular and Fibrous Materials

Specification

No Adhesion Loss or Lifting

Table 2 Flexible Composites

** FCA 2015 Revision Requirements Are for Steel, Plastic Requirements to be Determined

TAPE REQUIREMENTS:

SECTION: 3.0 Heat Resistance LP-463TB-03-01*

2.2, Heat Resistance, Initial, 2 hrs @ RT

SECTION: 3.0 Heat Resistance LP-463CB-10-01*

2.2, Heat Resistance, 168 hrs @ 79°C

SECTION: 3.0 Heat Resistance LP-463CB-10-01*

2.2, Heat Resistance, 8 hrs @ 93°C"

SECTION: 3.0 Heat Resistance

2.2, Heat Resistance, 24 hrs Water Immersion

2.2, Heat Resistance, 24 hrs Water infiniersion

SECTION: 3.0 Heat Resistance ASTM D1735

2.2, Heat Resistance, Cycles (5x)

24 hrs @ 79°C

24 hrs @ 38°C / 95% RH

24 hrs @ -29°C

SECTION: 3.0 Peel Adhesion LP-463TB-03-01*

3.0, Adhesion, Initial, 2 hrs @ RT

SECTION: 3.0 Peel Adhesion LP-463CB-10-01*

3.0, Adhesion, 168 hrs @ 79°C

SECTION: 3.0 Peel Adhesion

3.0, Adhesion, 8 hrs @ 93°C

SECTION: 3.0 Peel Adhesion

3.0, Adhesion, 24 hr Water Immersion

SECTION: 3.0 Peel Adhesion ASTM D1735

3.0, Adhesion, Heat Resistance, Cycles (5x)

24 hrs @ 79°C

24 hrs @ 38°C / 95% RH

24 hrs @ -29°C

<u>Results</u>

ACCREDITED

TESTING LABORATORY

Stable, No Lift or Adhesion Loss

Results Status

Status

Pass

Pass

Status

Pass

Status

Pass

Status

Pass

Status

Pass

Stable, No Lift or Adhesion Loss

Results

Stable, No Lift or Adhesion Loss

Results

Stable, No Lift or Adhesion Loss

Results

Stable, No Lift or Adhesion Loss

on Loss Pass

Specification Results
0.9 N / cm 6.2

<u>Specification</u> <u>Results</u>

3.3 N / cm 5.7

 Specification
 Results
 Status

 3.3 N/cm
 5.8
 Pass

SpecificationResultsStatus3.3 N/cm6.5Pass

SpecificationResultsStatus3.3 N/cm4.4Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

LP-463CB-10-01*