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**TEST REPORT**

PRODUCT: **FT 8327**  
 SUPPORT: **VOLARA FOAM**  
 SUBSTRATE: **PP**  
 CERT NO.: **230103 - 1215**



**FCA PF-10770**  
 OEM Rev Date: Feb 15  
 Adhesion - PSA, Cellular and Fibrous Materials  
 Table 2 Flexible Composites

*\*\* FCA 2015 Revision Requirements Are for Steel, Plastic Requirements to be Determined*

**TAPE REQUIREMENTS:**

SECTION:	Heat Resistance	LP-463TB-03-01*	Specification	Results	Status
2.2, Heat Resistance, Initial, 2 hrs @ RT			No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0	Heat Resistance	LP-463CB-10-01*	Specification	Results	Status
2.2, Heat Resistance, 168 hrs @ 79°C			No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0	Heat Resistance	LP-463CB-10-01*	Specification	Results	Status
2.2, Heat Resistance, 8 hrs @ 93°C			No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
SECTION: 3.0	Heat Resistance	ASTM D1735	Specification	Results	Status
2.2, Heat Resistance, Cycles (5x)			No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass
24 hrs @ 79°C					
24 hrs @ 38°C / 95% RH					
24 hrs @ -29°C					
SECTION: 3.0	Peel Adhesion	LP-463TB-03-01*	Specification	Results	Status
3.0, Adhesion, Initial, 2 hrs @ RT			0.9 N / cm	6.1	Pass
SECTION: 3.0	Peel Adhesion	LP-463CB-10-01*	Specification	Results	Status
3.0, Adhesion, 168 hrs @ 79°C			3.3 N / cm	5.2	Pass
SECTION: 3.0	Peel Adhesion	LP-463CB-10-01*	Specification	Results	Status
3.0, Adhesion, 8 hrs @ 93°C			3.3 N / cm	6.4	Pass
SECTION: 3.0	Peel Adhesion	ASTM D1735	Specification	Results	Status
3.0, Adhesion, 24 hr Water Immersion			3.3 N / cm	7.3	Pass
SECTION: 3.0	Peel Adhesion	ASTM D1735	Specification	Results	Status
3.0, Adhesion, Heat Resistance, Cycles (5x)			3.3 N / cm	6.4	Pass
24 hrs @ 79°C					
24 hrs @ 38°C / 95% RH					
24 hrs @ -29°C					

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE:

1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.