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## **TEST REPORT**

Adhesion - PSA, Cellular and Fibrous Materials

PRODUCT: SUPPORT: SUBSTRATE: CERT NO.:

FCA PF-10770

OEM Rev Date: Feb 15

Table 2 Flexible Composites

**FT 333** LYTHERM : <u>E-COATED METAL</u> 230103 - 1153



TAPE REQUIREMENTS:				
SECTION: <b>3.0</b> Heat Resistance LP-463TB-03-01*	Specification	<u>Results</u>	<u>Status</u>	
2.2, Heat Resistance, Initial, 2 hrs @ RT	No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass	
SECTION: <b>3.0</b> Heat Resistance LP-463CB-10-01*	Specification	<u>Results</u>	<u>Status</u>	
2.2, Heat Resistance, 168 hrs @ 79°C	No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass	
SECTION: <b>3.0</b> Heat Resistance LP-463CB-10-01*	Specification	<u>Results</u>	<u>Status</u>	
2.2, Heat Resistance, 8 hrs @ 93°C"	No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass	
SECTION: <b>3.0</b> Heat Resistance	Specification	<u>Results</u>	<u>Status</u>	
2.2, Heat Resistance, 24 hrs Water Immersion	No Adhesion Loss or Lifting	Stable, No Lift or Adhesion Loss	Pass	
SECTION: <b>3.0</b> Heat Resistance ASTM D1735 2.2, Heat Resistance, Cycles (5x) 24 hrs @ 79°C 24 hrs @ 38°C / 95% RH 24 hrs @ -29°C	Specification No Adhesion Loss or Lifting	<u>Results</u> Stable, No Lift or Adhesion Loss	<u>Status</u> Pass	
SECTION: <b>3.0 Peel Adhesion</b> LP-463TB-03-01*	Specification	Results	<u>Status</u>	
3.0, Adhesion, Initial, 2 hrs @ RT	0.9 N / cm	2.0	Pass	
SECTION: <b>3.0 Peel Adhesion</b> LP-463CB-10-01*	Specification	Results	<u>Status</u>	
3.0, Adhesion, 168 hrs @ 79°C	3.3 N / cm	6.3	Pass	
SECTION: <b>3.0 Peel Adhesion</b> LP-463CB-10-01*   3.0, Adhesion, 8 hrs @ 93°C	Specification	<u>Results</u>	<u>Status</u>	
	3.3 N / cm	5.1	Pass	
SECTION: <b>3.0 Peel Adhesion</b>	Specification	Results	<u>Status</u>	
3.0, Adhesion, 24 hr Water Immersion	3.3 N / cm	3.3	Fail	
SECTION: <b>3.0 Peel Adhesion</b> ASTM D1735 3.0, Adhesion, Heat Resistance, Cycles (5x) 24 hrs @ 79°C 24 hrs @ 38°C / 95% RH	Specification 3.3 N / cm	<u>Results</u> 6.2	<u>Status</u> Pass	

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Techniclan

24 hrs @ -29°C

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes. Status opinion based upon measurements obtained by personnel with appropriate training and professional experience. This laboratory is not accredited for the calibrations or tests marked \*.

Avery Dennison Performance Tapes 250 Chester St. Painesville, Ohio 44077

Original Test Date:

ISSUE DATE:

1-1-25

8-14-2017