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TEST REPORT

PRODUCT: FT 1149X SUPPORT: **LEATHER** FIBER BOARD SUBSTRATE: 230103 - 0953 CERT NO.:



FCA MS-CB-134

OEM Rev Date: Dec 16

Adhesive - Water Based or PSA Film - Interior Grade - One Coat System Type B - This adhesive is received pre applied to vinyl fabric or body cloth. The adhesive when heated becomes pressure sensitive, permitting a bond to a rigid substrate with the application of pressure.

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| SECTION: 3.2 Initial, 24 hrs @ R | Adhesive Peel Strength | | Specification 2.7 N / cm | Results 7.8 | Status Pass |
|---|--|---------------------|-----------------------------|--------------------------------|----------------|
| SECTION: 3.2 168 hrs @ 79°C | Adhesive Peel Strength | LP-463CB-10-01 | Specification 1.8 N/cm | <u>Results</u> 14.5 | Status Pass |
| SECTION: 3.2 168 hrs @ 38°C / 9 | Adhesive Peel Strength 98% RH | ASTM D17:63CB-10-01 | Specification 2.2 N / cm | <u>Results</u> 15.7 | Status Pass |
| 24 hrs | Adhesive Peel Strength @ 79°C @ 38°C / 95% RH @ -29°C | LP-463CB-10-01 | Specification 2.2 N / cm | Results 12.7 | Status Pass |
| SECTION: 3.3 Initial, 24 hrs @ R | Shear Adhesion | | Specification 55 kPa | <u>Results</u> 213.2 | Status Pass |
| SECTION: 3.3 168 hrs @ 79°C | Shear Adhesion | LP-463CB-10-01 | Specification 48 kPa | <u>Results</u> 327.1 | Status Pass |
| SECTION: 3.3 168 hrs @ 38°C / 9 | Shear Adhesion 98% RH | ASTM D1735 | Specification 55 kPa | Results 246.5 | Status Pass |
| SECTION: 3.3 Cycles, 3X 24 hrs | Shear Adhesion @ 79°C | LP-463CB-10-01 | Specification 55 kPa | <u>Results</u> 268.7 | Status Pass |

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

24 hrs @ 38°C / 95% RH

24 hrs @ -29°C

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

ISSUE DATE:

1-1-25

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