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**Adhesive Peel Strength** 

URL: tapes.averydennison.com

## TEST REPORT

PRODUCT: FT 1115

SUPPORT: TAN NONWOVEN FIBER BOARD SUBSTRATE: 230103 - 0951 CERT NO.:



**Status** 

Results

6-26-2017

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FCA MS-CB-134

OEM Rev Date: Dec 16

Adhesive - Water Based or PSA Film - Interior Grade - One Coat System Type B - This adhesive is received pre applied to vinyl fabric or body cloth. The adhesive when heated becomes pressure sensitive, permitting a bond to a rigid substrate with the application of pressure.

**Specification** 

**TEST PARAMETERS:** 

SECTION: 3.2

2.7 N/cm 2.7 Initial, 24 hrs @ RT **Pass** Results SECTION: 3.2 **Adhesive Peel Strength** LP-463CB-10-01 **Specification** Status 1.8 N/cm 8.8 **Pass** 168 hrs @ 79°C

SECTION: 3.2 **Adhesive Peel Strength Specification Status** ASTM D17363CB-10-01 **Results** 168 hrs @ 38°C / 98% RH 2.2 N/cm 12.6 **Pass** 

SECTION: 3,2 **Specification Adhesive Peel Strength** Results LP-463CB-10-01 **Status** Cycles, 3X 2.2 N/cm 8.5 **Pass** 

24 hrs @ 79°C

24 hrs @ 38°C / 95% RH

24 hrs @ -29°C

SECTION: 3.3 **Shear Adhesion Specification** Results **Status** Initial, 24 hrs @ RT 55 kPa 238.5 **Pass** 

SECTION: 3.3 **Shear Adhesion** I P-463CB-10-01 **Specification** Results Status 102.0 168 hrs @ 79°C 48 kPa **Pass** 

SECTION: 3.3 **Shear Adhesion ASTM D1735 Specification** Status Results 150.8 168 hrs @ 38°C / 98% RH 55 kPa **Pass** 

SECTION: 3,3 **Shear Adhesion** LP-463CB-10-01 **Specification** Results Status 55 kPa 56.0 **Pass** Cycles, 3X

24 hrs @ 79°C

24 hrs @ 38°C / 95% RH

24 hrs @ -29°C

ISSUE DATE: **CERTIFIED BY:** 1-1-25

Dave Nichols Jr, Automotive Lab Technician

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request. This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes.

Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.