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Phone:

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Painesville, Ohio 44077

PRODUCT:	FT 1115
SUPPORT:	LEATHER
SUBSTRATE:	FIBER BOARD
CERT NO .:	230103 - 0950



FCA MS-CB-134

OEM Rev Date: Dec 16

Adhesive - Water Based or PSA Film - Interior Grade - One Coat System Type B - This adhesive is received pre applied to vinyl fabric or body cloth. The adhesive when heated becomes pressure sensitive, permitting a bond to a rigid substrate with the application of pressure.

TEST PARAMET	ERS:				
SECTION: 3.2 Initial, 24 hrs @ R	Adhesive Peel Strength		Specification 2.7 N / cm	<u>Results</u> 3.3	<u>Status</u> Pass
SECTION: 3.2 168 hrs @ 79°C	Adhesive Peel Strength	LP-463CB-10-01	Specification 1.8 N / cm	Results 17.9	<u>Status</u> Pass
SECTION: 3.2 168 hrs @ 38°C /	Adhesive Peel Strength 98% RH	ASTM D17:63CB-10-01	Specification 2.2 N / cm	<u>Results</u> 11.3	<u>Status</u> Pass
24 hrs	Adhesive Peel Strength	LP-463CB-10-01	Specification 2.2 N / cm	<u>Results</u> 18.2	<u>Status</u> Pass
SECTION: 3.3 Initial, 24 hrs @ R	Shear Adhesion T		Specification 55 kPa	Results 426.3	<u>Status</u> Pass
SECTION: 3.3 168 hrs @ 79ºC	Shear Adhesion	LP-463CB-10-01	Specification 48 kPa	<u>Results</u> 560.3	<u>Status</u> Pass
SECTION: 3.3 168 hrs @ 38°C /	Shear Adhesion 98% RH	ASTM D1735	Specification 55 kPa	<u>Results</u> 659.7	<u>Status</u> Pass
24 hrs	Shear Adhesion 6 @ 79°C 6 @ 38°C / 95% RH 6 @ -29°C	LP-463CB-10-01	Specification 55 kPa	<u>Results</u> 442.4	<u>Status</u> Pass

CERTIFIED BY:

ISSUE DATE:

1-1-25

Dave Nichols Jr, Automotive Lab Technician

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request. This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes. Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.

Avery Dennison Performance Tapes 250 Chester St. Painesville, Ohio 44077

Original Test Date: 6-26-2017

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