



250 Chester Street
Painesville, Ohio 44077
Phone: 866-GO-AVERY (866-462-8379)
Fax: 888-358-4469
email: psa.tape@averydennison.com
URL: tapes.averydennison.com

TEST REPORT

PRODUCT: FT 1115
SUPPORT: GRAY VINYL
SUBSTRATE: ABS
CERT NO.: 230103 - 0950



FCA MS-CB-134

OEM Rev Date: Dec 16

Adhesive - Water Based or PSA Film - Interior Grade - One Coat System
Type B - This adhesive is received pre applied to vinyl fabric or body cloth. The adhesive when heated becomes pressure sensitive, permitting a bond to a rigid substrate with the application of pressure.

TEST PARAMETERS:

SECTION:	TEST TYPE	CONDITIONS	Specification	Results	Status
3.2	Adhesive Peel Strength	Initial, 24 hrs @ RT	2.7 N / cm	17.5	Pass
3.2	Adhesive Peel Strength	LP-463CB-10-01 168 hrs @ 79°C	1.8 N / cm	14.7	Pass
3.2	Adhesive Peel Strength	ASTM D17363CB-10-01 168 hrs @ 38°C / 98% RH	2.2 N / cm	21.0	Pass
3.2	Adhesive Peel Strength	LP-463CB-10-01 Cycles, 3X 24 hrs @ 79°C 24 hrs @ 38°C / 95% RH 24 hrs @ -29°C	2.2 N / cm	13.3	Pass
3.3	Shear Adhesion	Initial, 24 hrs @ RT	55 kPa	273.2	Pass
3.3	Shear Adhesion	LP-463CB-10-01 168 hrs @ 79°C	48 kPa	520.0	Pass
3.3	Shear Adhesion	ASTM D1735 168 hrs @ 38°C / 98% RH	55 kPa	220.2	Pass
3.3	Shear Adhesion	LP-463CB-10-01 Cycles, 3X 24 hrs @ 79°C 24 hrs @ 38°C / 95% RH 24 hrs @ -29°C	55 kPa	413.8	Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE:

1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.