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TEST REPORT

PRODUCT: **FM 2454**
SUPPORT: **2 MIL FOIL**
SUBSTRATE: **ABS**
CERT NO.: 230103 - 0948



CHRYSLER MS-CC-235
OEM Rev Date: Oct 04
Adhesion - PSA, Low Density Foam Sealing Applications
Table 3 Rigid Composites

TEST PARAMETERS:

SECTION:	Adhesion			<u>Results</u>	<u>Status</u>
	Specification: No adhesion loss or lift		CLP-463TB-3-01A*		
	2.2 (A), Adhesion, 24 hrs @ RT			Good, stable, no lifting	Pass
	Specification: No adhesion loss or lift		CLP-463CB-10-01*		
	2.2 (B), Adhesion, 250 hrs @ 79°C			Good, stable, no lifting	Pass
	Specification: No adhesion loss or lift		ASTN D1735		
	2.2 (C), Adhesion, 250 hrs @ 38°C / 100% RH			Good, stable, no lifting	Pass
	Specification: No adhesion loss or lift		CLP-463CB-10-01*		
	2.2 (D), Adhesion, Cycles (3x)			Good, stable, no lifting	Pass

Cycles (3x)
72 hrs @ 70°C
24 hrs @ 38° C / 95% RH
72 hrs @ -40°C

SECTION:	3.0 Adhesion			<u>Results</u>	<u>Status</u>
	Specification: 4.40	N / cm	CLP-463TB-3-01A*		
	3.1, Adhesion, 24 hrs @ RT			22.47	Pass
	Specification:		CLP-463CB-10-01*		
	3.2, Adhesion, 250 hrs @ 79°C			20.95	Pass
	Specification:		ASTN D1735		
	3.3, Adhesion, 250 hrs @ 38°C / 100% RH			21.10	Pass
	Specification:		CLP-463CB-10-01*		
	3.4, Adhesion, Cycles (3x)			12.79	Pass

Cycles (3x)
72 hrs @ 70°C
24 hrs @ 38° C / 95% RH
72 hrs @ -40°C

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-25

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked *.