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FLOCK

TPO



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TAPE REQUIREMENTS:

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TOYOTA TSL3505G-2 OEM Rev Date: Aug 09

PRODUCT:

SUPPORT:

CERT NO.:

SUBSTRATE:

Toyota Engineering Standard - Silencer Pad Materials

C:

Class 2 Regenerated Staple Fibers. Etc



SECTION: 6.1 Thickness 6.1 Thickness		Specification TBD	<u>Resu</u> 0.98		<u>Status</u> Reported
SECTION: 6.2 Density 6.2 Density		Specification 0.065 g/cm² min	<u>Resu</u> 0.5		Status Pass
SECTION: 6.3 Moisture Content 6.3 Moisture Content, 5 hrs @ 105°C		Specification 15 % max	<u>Resu</u> 3.		Status Pass
SECTION: 6.4 Tensile Strength Test 6.4 Tensile Strength Test - MD		Specification 39 kPa	Res i 737		Status Pass
6.4 Tensile Strength Test - CD		39 kPa	639.0		Pass
SECTION: 6.5 Impact Resistance Test 6.5 Impact Resistance Test		Specification 35 % min	Results 10.3		Status Pass
SECTION: 6.6 Heat Resistance Test 6.6 Heat Resistance, 1 hr @ 140°C	M	Specification No Smoking, Tackiness or Change of Apperance	Resu Good, Stable, No D		Status Pass
SECTION: 6.7 Flammability 6.7 Original, Component	TSM 0500G	Specification < 100 mm / min	Results < B 25	<u>Rating</u> NJ	Status Pass
6.7 After 336 hr 70°C Heat Aging		< 100 mm/min	< B 25	NJ	Pass
SECTION: 6.8 Glass Fogging Test 20 hrs @ 80°C, No Cooling - 16 hrs @ RT	03G Method A	Specification 10 % max			Status Pass
SECTION: 6.9 Measurment of Sound Absorption Rate 6.9 Measurment of Sound Absorption Rate		Specification -	Results Not Tested		<u>Status</u> Not Tested
SECTION: 6.9.1 Measuring Equipment 6.9.1 Measuring Equipment		Specification -	<u>Results</u> Not Tested		<u>Status</u> Not Tested
SECTION: 6.9.2 Sound Absorption Measurment By Means of Vertical 6.9.2 Sound Absorption Measurment By Means of Vertical Incidence		eal Incidence -	<u>Results</u> Not Tested		<u>Status</u> Not Tested
SECTION: 6.10 Smell Dry, Intensity, 1 hr @ 80°C Dry, Pleasantness / Unpleasantness, 1 hr @ 80°C Dry, Nature of Smell, 1 hr @ 80°C		Specification 3 max -1.5 max	Results 2 A Little Weaker Than Standard Smell (Weak) 0 Neither Pleasant Nor Unpleasant Burned Smell - Paper / Wood		Pass Pass Pass Pass
Wet, Intensity, 1 hr @ 80°C Wet, Pleasantness / Unpleasantness, 1 hr @ 80°C Wet, Nature of Smell, 1 hr @ 80°C		3.5 max -2 max	Weaker Than Standard Smell (Barely) Neither Pleasant Nor Unpleasant Dusty Smell - Dust / Powder		Pass Pass Pass

CERTIFIED BY:

Solf Miles

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE:

1-1-24