## TEST REPORT

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## FBD 8970

PRODUCT:
PEU FOAM
SS
221222-0735

## TOYOTA TSK 6712G -1A- 30-N-LT

OEM Rev Date: Sep 05
Toyota Engineering Standard - Sealing Foams for Interior Trim

TAPE REQUIREMENTS:

| SECTION: 6.2.1 Flammability | FMVSS 302 | $\frac{\text { Specification }}{<10 \mathrm{~cm} / \mathrm{min}}$ | $\frac{\text { Results }}{\text { EBRZT }}$ |
| :--- | :--- | :--- | :--- |

SECTION: 6.3 Adhesive Peel Strength
6.3.2, Initial, 10 mins @ RT

ASTM D3330
6.3.2, Normal 24 hrs @ RT

Specification
$7 \mathrm{~N} / 25 \mathrm{~mm}$
$7 \mathrm{~N} / 25 \mathrm{~mm}$

ASTM D1002
SECTION: 6.3 Adhesive Shear Strength 6.3.3, Initial, 10 mins @ RT
6.3.3, Normal 24 hrs @ RT
$\frac{\text { Specification }}{100 \mathrm{kPa}}$

100 kPa
$\frac{\text { Specification }}{7.0 \mathrm{~N} / 25 \mathrm{~mm}}$
$7.0 \mathrm{~N} / 25 \mathrm{~mm}$
$7.0 \mathrm{~N} / 25 \mathrm{~mm}$
15.5 hrs @ $80^{\circ} \mathrm{C}$
0.5 hrs @ RT
7.5 hrs @ - $30^{\circ} \mathrm{C}$
0.5 hrs @ RT
15.5 hrs @ $50^{\circ} \mathrm{C} / 95 \% \mathrm{RH}$
0.5 hrs @ RT
7.5 hrs @ - $30^{\circ} \mathrm{C}$
0.5 hrs @ RT


Dave Nichols Jr, Automotive Lab Techniclan

