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PRODUCT: FT B 12 PT BD SUPPORT: **EPDM SBR FOAM** SUBSTRATE: E-COATED METAL 221221 - 1500 CERT NO.:





TOYOTA TSK 6505G - 2B2

OEM Rev Date: Mar 96

Toyota Engineering Standard - Caulking, Sponge, Sealants

2B2 - Semi-close cell type syntheic rubber (Hard)

Rubber Based

TAPE REQUIREMENTS:

SECTION: 4.11.1 Peel Adhesion (T-Peel Adhesion) **Specification ASTM D1876** Results **Status** 4.11.1, Initial, 5 mins As Received **Cohesive Failure** Cohesive Split **Pass**

SECTION: 4.11.2 Peel Adhesion 4.11.2, Peel Adhesion, Initial, 5 mins As Received	Specification ASTM D33	18.4 Results	Status Pass
4.11.2, Peel Adhesion, 24 hrs @ RT	10.8 N / 15 mm	18.8	Pass
4.11.2, Peel Adhesion, High Temp, 24 hrs @ 80°C	10.8 N / 15 mm	16.6	Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

4.11.2, Peel Adhesion, Water Immersed, 10 days @ 40°C, 1 hr @ RT

ISSUE DATE: 1-1-24

6-11-2010

Page 1 of 1

Original Test Date:

18.4

Pass

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

10.8 N / 15 mm

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.