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TEST REPORT

PRODUCT: FT 8327

SUPPORT: **EPDM SBR FOAM** SUBSTRATE: **E-COATED METAL** 221221 - 1500 CERT NO.:

TOYOTA TSK 6505G - 2B2

OEM Rev Date: Mar 96

Toyota Engineering Standard - Caulking, Sponge, Sealants

2B2 - Semi-close cell type syntheic rubber (Hard)

Rubber Based



TAPE REQUIREMENTS:

SECTION: 4.11.1 Peel Adhesion (T-Peel Adhesion)	Specification	ASTM D1876	<u>Results</u>	<u>Status</u>
4.11.1, Initial, 5 mins As Received	Cohesive Failure		Cohesive Split	Pass

SECTION: 4.11.2 Peel Adhesion 4.11.2, Peel Adhesion, Initial, 5 mins As Received	Specification 10.8 N / 15 mm	ASTM D3330	Results 15.1	Status Pass
4.11.2, Peel Adhesion, 24 hrs @ RT	10.8 N / 15 mm		14.8	Pass
4.11.2, Peel Adhesion, High Temp, 24 hrs @ 80°C	10.8 N / 15 mm		21.3	Pass
4.11.2, Peel Adhesion, Water Immersed, 10 days @ 40°C, 1 hr @ RT	10.8 N / 15 mm		16.2	Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-24

6-11-2010

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Original Test Date:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.