

250 Chester Street Painesville, Ohio 44077

Phone: 866-GO-AVERY (866-462-8379)

Fax: 888-358-4469

email: psa.tape@averydennison.com

URL: stus.averydennison.com

TEST REPORT

PRODUCT: FT 8327

SUPPORT: CRUSHED EPDM FOAM

SUBSTRATE: P

STD CERT NO.: 221221 - 1500

TOYOTA TSK 6505G - 2B2

OEM Rev Date: Mar 96

Toyota Engineering Standard - Caulking, Sponge, Sealants

2B2 - Semi-close cell type syntheic rubber (Hard)

Rubber Based



TAPE REQUIREMENTS:

SECTION: 4.11.1 Peel Adhesion (T-Peel Adhesion *)

Specification

ASTM D1876

Results

4.11.1, Initial, 5 mins As Received

Cohesive Failure

Cohesive Failure

SECTION: 4.11.2 Peel Adhesion
Specification
ASTM D3330
Results
4.11.2, Peel Adhesion, Initial, 5 mins As Received
6.9 N / 15 mm
9.6
Pass

4.11.2, Peel Adhesion, 24 hrs @ RT 6.9 N / 15 mm 13.3 Pass

4.11.2, Peel Adhesion, High Temp, 24 hrs @ 80°C 6.9 N / 15 mm 14.6 Pass

4.11.2, Peel Adhesion, Water Immersed, 10 days @ 40°C, 1 hr @ RT 6.9 N / 15 mm 18.1 Pass

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: <u>1-1-24</u>

10-21-2005

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Original Test Date:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.