



TEST REPORT

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PRODUCT: FT 1158
SUPPORT: EPDM FOAM
SUBSTRATE: TPO
CERT NO.: 221221 - 1459



TOYOTA TSK 6505G - 2B1
OEM Rev Date: Mar 96
Toyota Engineering Standard - Caulking, Sponge, Sealants
2B1 - Semi-close cell type synthetic rubber (Hard)
Acrylic Based

TAPE REQUIREMENTS:

SECTION: 4.11.1 Peel Adhesion (T-Peel Adhesion)

4.11.1, Initial, 5 mins As Received

Table with 4 columns: Specification, ASTM D1876, Results, Status. Row 1: Cohesive Failure, Cohesive Split, Pass

SECTION: 4.11.2 Peel Adhesion

4.11.2, Peel Adhesion, Initial, 5 mins As Received

Table with 4 columns: Specification, ASTM D3330-04 10, Results, Status. Row 1: 2.0 N / 15 mm, 11.6, Pass

4.11.2, Peel Adhesion, 24 hrs @ RT

Table with 4 columns: Specification, Results, Status. Row 1: 2.0 N / 15 mm, 12.2, Pass

4.11.2, Peel Adhesion, High Temp, 24 hrs @ 80°C

Table with 4 columns: Specification, Results, Status. Row 1: 2.0 N / 15 mm, 3.6, Pass

4.11.2, Peel Adhesion, Water Immersed, 10 days @ 40°C, 1 hr @ RT

Table with 4 columns: Specification, Results, Status. Row 1: 2.0 N / 15 mm, 14.5, Pass

CERTIFIED BY:

Signature of Dave Nichols Jr.
Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-24

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

This laboratory is not accredited for the calibrations or tests marked \*.