TEST REPORT



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PRODUCT: FT B

SUPPORT: EPDM FOAM

SUBSTRATE: HDPE

CERT NO.: 221221 - 1459

TOYOTA TSK 6505G - 2A2

OEM Rev Date: Mar 96

Toyota Engineering Standard - Caulking, Sponge, Sealants

2A2 - Semi-close cell type syntheic rubber (Soft)

Rubber Based



TAPE REQUIREMENTS:

SECTION: 4.11.1 Peel Adhesion (T-Peel Adhesion)

Specification

ASTM D1876

Results

4.11.1, Initial, 5 mins As Received

Cohesive Failure

Cohesive Split

Pass

SECTION: 4.11.2 Peel Adhesion Specification ASTM D3330 Results 4.11.2, Peel Adhesion, Initial, 5 mins As Received 6.9 N / 15 mm 7.9 Pass

4.11.2, Peel Adhesion, 24 hrs @ RT 6.9 N / 15 mm 10.3 Pass

4.11.2, Peel Adhesion, High Temp, 24 hrs @ 80°C 6.9 N / 15 mm 4.9 Pass

4.11.2, Peel Adhesion, Water Immersed, 10 days @ 40°C, 1 hr @ RT **6.9 N / 15 mm** 13.6 **Pass**

Dave Nichols Jr, Automotive Lab Technician

CERTIFIED BY:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

ISSUE DATE:

Original Test Date:

1-1-24

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9-18-2013

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.