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TEST REPORT

PRODUCT: FT 8327 12 PT BD SUPPORT: **CRUSHED EPDM FOAM**

SUBSTRATE:

221221 - 1459 CERT NO.:

TOYOTA TSK 6505G - 2A2

OEM Rev Date: Mar 96

Toyota Engineering Standard - Caulking, Sponge, Sealants

2A2 - Semi-close cell type syntheic rubber (Soft)



TAPE REQUIREMENTS:

| SECTION: 4.11.1 Peel Adhesion (I-Peel Adhesion *) | <u>Specification</u> | ASTM D1876 | <u>Results</u> | <u>Status</u> |
|---|----------------------|------------|----------------|---------------|
| 4 11 1 Initial 5 mins As Received | Cohesive Failure | | Cohesive Split | Pass |

| SECTION: 4.11.2 Peel Adhesion 4.11.2, Peel Adhesion, Initial, 5 mins As Received | Specification 6.9 N / 15 mm | ASTM D3330 | Results 9.6 | Status Pass |
|---|--------------------------------|------------|----------------|----------------|
| 4.11.2, Peel Adhesion, 24 hrs @ RT | 6.9 N / 15 mm | | 13.3 | Pass |
| 4.11.2, Peel Adhesion, High Temp, 24 hrs @ 80°C | 6.9 N / 15 mm | | 14.6 | Pass |
| 4.11.2, Peel Adhesion, Water Immersed, 10 days @ 40°C, 1 hr @ RT | 6.9 N / 15 mm | | 18.1 | Pass |

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

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10-21-2005

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Original Test Date:

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.