## **TEST REPORT**



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PRODUCT: FT 1158
SUPPORT: EPDM FOAM
SUBSTRATE: TPO

CERT NO.: 221221 - 1442

**TOYOTA TSK 6505G - 2A1** OEM Rev Date: Mar 96

Toyota Engineering Standard - Caulking, Sponge, Sealants

2A1 - Semi-close cell type syntheic rubber (Soft)

Acrylic Based



**TAPE REQUIREMENTS:** 

SECTION: 4.11.1 Peel Adhesion (T-Peel Adhesion) 4.11.1, Initial, 5 mins As Received	Specification Cohesive Failure	ASTM D1876	Results Cohesive Split	<u>Status</u> Pass
SECTION: <b>4.11.2 Peel Adhesion</b> 4.11.2, Peel Adhesion, Initial, 5 mins As Received	Specification 2.0 N / 15 mm	ASTM D3330	Results 11.6	Status Pass
4.11.2, Peel Adhesion, 24 hrs @ RT	2.0 N / 15 mm		12.2	Pass
4.11.2, Peel Adhesion, High Temp, 24 hrs @ 80°C	2.0 N / 15 mm		3.6	Pass
4.11.2, Peel Adhesion, Water Immersed, 10 days @ 40°C, 1 hr @ RT	2.0 N / 15 mm		14.5	Pass

**CERTIFIED BY:** 

Dave Nichols Jr, Automotive Lab Technician

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request.

ISSUE DATE:

Original Test Date:

1-1-24

12-14-2007

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Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.