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psa.tape@averydennison.com email:

URL: tapes.averydennison.com PRODUCT: FT 1126 SUPPORT: 2 MIL PET

TPO SUBSTRATE:

230109 - 1110 CERT NO .:

SUZUKI SES D 2403 CLASS D

OEM Rev Date: Dec 12

Quality Classification of Pressure Sensitive Adhesive Film for Decoration

TAPE REQUIREMENTS: SECTION: 6.2 Storage Stability 6.2, 24 hrs @ 80°C	Specification No Edge Peeling or Separation of Paper	Results No Edge Lifting, Separation or Delamination	Status Pass
SECTION: 6.3 Initial Adhesion 6.3, Initial, 24 hrs @ RT 6.4, Normal, 10 mins @ RT	Specification 8 N / 25 mm 14 N / 25 mm	<u>Results</u> 37.5 38.9	Status Pass Pass
SECTION: 6.5 Weatherability and Light Resistance 6.5.1, Accelerated Test, Weatherability, WAN-1, 1000 hrs 6.5.2, Outdorr Exposure, Weatherability, WON, 12 months	Specification No Separation, Edge Ooze, Color or Deformation Change	Results Not Tested Not Tested	<u>Status</u> NT NT
SECTION: 6.5 Weatherability and Light Resistance 6.5.1, Accelerated Test, Weatherability, WAN-1, 1000 hrs 6.5.2, Outdorr Exposure, WON, 12 months, Cross-cut	Specification 14 N / 25 mm 14 N / 25 mm	Results Not Tested Not Tested	Status NT NT
SECTION: 6.6 Heat Resistance 6.6.1, Test A, 96 hrs @ 80°C, 1 hr @ RT 6.6.2, Test B, 4 hrs @ 100°C, 1 hr @ RT 6.6.3, Test C, 2 hrs @ 140°C, 1 hr @ RT	Specification No Change in Appearance or Discoloration	Results No Wrinkling, Cracking Or Color Changes No Wrinkling, Cracking Or Color Changes No Wrinkling, Cracking Or Color Changes	Status Pass Pass Pass
SECTION: 6.6 Heat Resistance 6.6.1, Test A, 96 hrs @ 80°C, "Normal 6.6.2, Test B, 4 hrs @ 100°C, Normal 6.6.3, Test C, 2 hrs @ 140°C, Cross-cut	Specification 14 N / 25 mm 14 N / 25 mm 14 N / 25 mm	Results 27.8 26.4 18.9	Status Pass Pass Pass

SECTION: 6.7 Hot-cold Repitition Resistance 6.7, Cycles 5X

3 hrs @ -30°C, 1 hr @ RT, 3 hrs @ 80°C, 1 hr @ RT, 15 hrs @ 50°C / 98% RH, 1 hr @ RT

SECTION: 6.7 Hot-cold Repitition Resistance

6.7, Cycles 5X, Normal

SECTION: 6.8 Moisture Resistance

6.8, 168 hrs @ 50°C / 95% RH

SECTION: 6.8 Moisture Resistance

6.8, 168 hrs @ 50°C / 95% RH

SECTION: 6.9 Warm Water Resistance

6.9, Immersed 96 hrs @ 40°C

SECTION: 6.9 Warm Water Resistance

6.9, Immersed 96 hrs @ 40°C, Normal

SECTION: 6.10 Salt Water Resistance 6.10, Immersed 96 hrs @ 40°C

SECTION: 6.10 Salt Water Resistance 6.10, Immersed 96 hrs @ 40°C, Normal

SECTION: 6.19 Impact Resistance

6.19, 30 mins @ 23°C

6.19, 30 mins @ -15°C

SECTION: 6.22 Dimensional Stability

6.22, 48 hrs @ 80°C

Specification

No Change in Appearance or Discoloration

Specification 14 N / 25 mm

Specification

No Separation, Edge Ooze, Color or

Specification

14 N / 25 mm

Specification

No Separation, Edge Ooze, Color or

Specification

14 N / 25 mm

Specification

No Separation, Edge Ooze, Color or

Specification

14 N / 25 mm

Specification

No Cracks or Separation

Specification

No Failure or Separation

ISSUE DATE:

1-1-24

CERTIFIED BY:

Dave Nichols Jr, Automotive Lab Technician

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request. This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes. Status opinion based upon measurements obtained by personnel with appropriate training and professional experience. This laboratory is not accredited for the calibrations or tests marked *.

Results

No Wrinkling, Cracking Or Color Changes

Results

36.7

Results

No Ooze, Lifting or Delamination

Results |

22.5

Results 8 4

No Ooze, Lifting or Delamination

Results

32.5

Results

No Ooze, Lifting or Delamination

Results

34.9

Results

No Separation

No Separation

Results

No Edge Lifting, Separation or Delamination

ACCREDITED

TESTING LABORATORY

Status

Pass

Status

Pass

Status 5 4 1

Pass

Status 4 1

Pass

Status

Pass

Status

Pass

<u>Status</u>

Pass

Status 5 4 1

Pass

Status

Pass

Pass

Status

Pass