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email: psa.tape@averydennison.com

URL: tapes.averydennison.com PRODUCT: FT 1126 SUPPORT: 2 MIL PET SUBSTRATE: **HDPE** 

230109 - 1110 CERT NO .:

SUZUKI SES D 2403 CLASS D

OEM Rev Date: Dec 12

Quality Classification of Pressure Sensitive Adhesive Film for Decoration

TAPE REQUIREMENTS: SECTION: <b>6.2 Storage Stability</b> 6.2, 24 hrs @ 80°C	Specification  No Edge Peeling or Separation of Paper	<u>Results</u> No Edge Lifting, Separation or Delamination	Status Pass
SECTION: 6.3 Initial Adhesion 6.3, Initial, 24 hrs @ RT 6.4, Normal, 10 mins @ RT	Specification 8 N / 25 mm 14 N / 25 mm	<u>Results</u> 21.4 21.9	Status Pass Pass
SECTION: <b>6.5 Weatherability and Light Resistance</b> 6.5.1, Accelerated Test, Weatherability, WAN-1, 1000 hrs 6.5.2, Outdorr Exposure, Weatherability, WON, 12 months	Specification  No Separation, Edge Ooze, Color or Deformation Change	Results Not Tested Not Tested	Status NT NT
SECTION: <b>6.5 Weatherability and Light Resistance</b> 6.5.1, Accelerated Test, Weatherability, WAN-1, 1000 hrs 6.5.2, Outdorr Exposure, WON, 12 months, Cross-cut	Specification 14 N / 25 mm 14 N / 25 mm	Results Not Tested Not Tested	Status NT NT
SECTION: <b>6.6</b> Heat Resistance 6.6.1, Test A, 96 hrs @ 80°C, 1 hr @ RT 6.6.2, Test B, 4 hrs @ 100°C, 1 hr @ RT 6.6.3, Test C, 2 hrs @ 140°C, 1 hr @ RT	Specification  No Change in Appearance or Discoloration	Results  No Wrinkling, Cracking Or Color Changes  No Wrinkling, Cracking Or Color Changes  HDPE Melted - No Testing	Status Pass Pass NT
SECTION: <b>6.6 Heat Resistance</b> 6.6.1, Test A, 96 hrs @ 80°C, "Normal 6.6.2, Test B, 4 hrs @ 100°C, Normal 6.6.3, Test C, 2 hrs @ 140°C, Cross-cut	Specification 14 N / 25 mm 14 N / 25 mm 14 N / 25 mm	Results 22.1 17.2 HDPE Melted - No Testing	Status Pass Pass NT
SECTION: 6.7 Hot-cold Repitition Resistance 6.7, Cycles 5X 3 hrs @ -30°C, 1 hr @ RT, 3 hrs @ 80°C,	Specification  No Change in Appearance or Discoloration  1 hr @ RT, 15 hrs @ 50°C / 98% RH, 1 hr @ RT	Results  No Wrinkling, Cracking Or Color Changes	Status Pass
SECTION: <b>6.7 Hot-cold Repitition Resistance</b> 6.7, Cycles 5X, Normal	Specification 14 N / 25 mm	Results 32.4	Status Pass
SECTION: <b>6.8 Moisture Resistance</b> 6.8, 168 hrs @ 50°C / 95% RH	<u>Specification</u> No Separation, Edge Ooze, Color or	Results  No Ooze, Lifting or Delamination	Status Pass
SECTION: <b>6.8 Moisture Resistance</b> 6.8, 168 hrs @ 50°C / 95% RH	Specification 14 N / 25 mm	Results 29.6	Status Pass
SECTION: <b>6.9 Warm Water Resistance</b> 6.9, Immersed 96 hrs @ 40°C	<u>Specification</u> No Separation, Edge Ooze, Color or	Results  No Ooze, Lifting or Delamination	Status Pass
SECTION: <b>6.9 Warm Water Resistance</b> 6.9, Immersed 96 hrs @ 40°C, Normal	Specification 14 N / 25 mm	Results 32.7	Status Pass
SECTION: <b>6.10 Salt Water Resistance</b> 6.10, Immersed 96 hrs @ 40°C	Specification  No Separation, Edge Ooze, Color or	<u>Results</u> No Ooze, Lifting or Delamination	Status Pass
SECTION: <b>6.10 Salt Water Resistance</b> 6.10, Immersed 96 hrs @ 40°C, Normal	Specification 14 N / 25 mm	Results 33.9	Status Pass

CERTIFIED BY:

6.19, 30 mins @ 23°C 6.19, 30 mins @ -15°C

6.22, 48 hrs @ 80°C

SECTION: 6.19 Impact Resistance

SECTION: 6.22 Dimensional Stability

Dave Nichols Jr, Automotive Lab Technician

ISSUE DATE: 1-1-24

**Specification** 

No Cracks or Separation

**Specification** 

No Failure or Separation

**Results** 

No Separation

No Separation

Results

No Edge Lifting, Separation or Delamination

**Status** 

**Pass** 

**Pass** 

Status |

Pass

ACCREDITED

TESTING LABORATORY