



250 Chester Street Painesville, Ohio 44077

866-GO-AVERY (866-462-8379) Phone:

Fax: 888-358-4469

email: psa.tape@averydennison.com URL: tapes.averydennison.com

PRODUCT: FT 8392 12 PT BD SUPPORT: **LOW PERM FOAM** TALC PP SUBSTRATE:

221221 - 1410 CERT NO.:



INTEVA MX650011 Type IV-CYCLE-D

OEM Rev Date: Mar 08

Adhesion Performance Requirements of Pressure Sensitive Adhesive Coated Parts (Minimal Stress)

Type IV

5.4 For a part bonded on line or at a Tier 1 supplier, with no additional mechanical

fastening, and subjected to low stress during service:

Passing Type IV Meets and Exceeds Type I, II and III Requirements

TAPE REQUIREMENTS:

4. REQUIREMENTS SECTION 4.3.1 Creep Resistance 4.3.1, A Initial, Bonded @ 25°C, 50% RH - 7 Days @ 40°C	Specification No Lifting or Shifting	<u>Results</u> Stable, No Lifting or Removal	Status Pass
4.3.1, Cycle D Environments	No Lifting or Shifting	Stable, No Lifting or Removal	Pass
SECTION 4.3.2 Peel Adhesion 4.3.2, A Bonded @ 25°C, 50% RH - 20 mins @ RT	Specification 350 N/m	Results 948.0	Status Pass
4.3.2, Cycle D Environments 24 hrs @ 38°C / 95% RH 4 hrs @ 85°C 3 hrs @ 23°C 17 hrs @ 85°C 168 hrs @ 70°C 4 hrs @ -30°C 100 hrs @ 70°C	350 N/m 350 N/m 350 N/m 350 N/m 350 N/m 350 N/m 350 N/m	1140.1 1166.9 1158.2 1165.8 1105.1 1122.0 1189.7	Pass Pass Pass Pass Pass Pass
SECTION 4.3.3 Impact 4.3.3, A Bonded @ 25°C, 50% RH, - 20 mins @ RT	Specification No Separation from 2 Impacts	Results No Impact Separation	<u>Status</u> Pass
4 hrs @ 85°C 3 hrs @ 23°C 17 hrs @ 85°C 168 hrs @ 70°C 4 hrs @ -30°C	No Separation from 2 Impacts	No Impact Separation	Pass Pass Pass Pass Pass Pass
SECTION 4.3.4 Edge Adhesion 4.3.4, A Bonded @ 25°C, 50% RH - 20 mins @ RT	Specification Securely Bonded	<u>Results</u> Stable, No Lifting or Removal	Status Pass

CERTIFIED BY:

4.3.4, Cycle D Environments

ISSUE DATE: 1-1-24

Materials tested to OEM requirements @ 72°F +/- 2°F and 50% RH +/- 5%. Test uncertainty and minor exclusions are available online or upon request. This certificate or report shall not be reproduced except in full, without the written approval of the Avery Dennison Performance Tapes. Status opinion based upon measurements obtained by personnel with appropriate training and professional experience.

Securely Bonded

Dave Nichols Jr, Automotive Lab Technician

Stable, No Lifting or Removal

1-16-2018

Pass